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**Expansion of human hematopoietic cells for transplantation:**

**Trends and perspectives**

**Minireview**

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24

25 **Abstract**

26 Umbilical cord blood transplantation is clinically limited by its low progenitor cell content. *Ex vivo*  
27 expansion has become an alternative to increase the cell dose available for transplants. Expansion has  
28 been evaluated in several ways such as static cultures combining growth factors or mimicking the natural  
29 microenvironment using co-culture systems. However, static cultures have a small volume capacity and  
30 therefore large-scale expansion has been addressed using bioreactors. These and other biotechnological  
31 approaches for the expansion of hematopoietic progenitors and their utility to study several aspects of  
32 hematopoietic stem cell biology are discussed here.

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34

35 **Key words:** 2D-culture, 3D-culture, human cells, leukemia, rotating wall vessel, stirred tank, transplant

36

## 37 **Introduction**

38 Blood tissue transplantation is not limited to traditional blood transfusions containing mature blood cells.  
39 It is also possible to renovate the entire blood system transplanting hematopoietic stem cells (HSC) to  
40 allow a full recovery of the hematopoietic system in patients with different hematological disorders such  
41 as aplastic anemia and leukemia. This approach opened a wide range of clinical applications for  
42 progenitor blood cells transplantation including gene therapy [1] and the generation of specific mature cell  
43 types [2,3].

44

45 HSC are self-renewing multipotent cells able to produce all blood cell lineages. They are found in the  
46 bone marrow and they can migrate to the circulating blood only with the proper stimulation [4]. Umbilical  
47 cord blood (UCB) is other major source of HSC, which has been successfully used for transplantation  
48 since 1989 [5]. The possibility of creating UCB banks is a reality [6]; therefore UCB is increasingly  
49 gaining attention as a reliable source of HSC for transplantation, and it is currently an accepted therapy for  
50 several diseases. Bone marrow and peripheral blood stem cells autologous transplantation reduces the risk  
51 of immunological rejection and are preferred as therapeutic approaches. But, various reports showed that  
52 UCB has several advantages over the other sources of HSC when allogenic transplantation is needed, e.g.  
53 accessibility and non-invasive collection procedure, a lower chance of host *versus* graft disease and more  
54 flexibility for multi-lineage differentiation [7]. The main drawback in UCB transplantation is the low  
55 quantity of HSC, since the content per UCB unit ranges between  $0.4$  and  $1.0 \times 10^9$  total mononuclear cells  
56 (MNC), whereas the dose currently recommended ranges from  $2.0 \times 10^7$  to  $2.5 \times 10^7$  MNC/kg. A dose lower  
57 than  $1.5 \times 10^7$  MNC/kg showed poor results [6], thus restricting UCB transplantation to pediatric patients in  
58 most of the cases. Since the biology of HSC and their microenvironment are not totally understood [8], it  
59 has not been easy to overcome this issue. *Ex vivo* expansion of HSC from UCB and other sources became  
60 an alternative to increase the cell-dose available for transplants and to further research on HSC. There is

61 evidence that even if short-term expansion may modify HSC properties, it is strongly probable that the  
62 engraftment characteristics remain unaltered [9].

63

64 HSC require an adequate microenvironment to keep their stem properties. In bone marrow the  
65 microenvironment is very complex, HSC are surrounded by bone matrix and different cells including  
66 fibroblast, adipose, macrophage and endothelial cells which produce various cytokines and growth  
67 factors; these signaling molecules induce HSC to differentiate or to remain in the stem state maintaining a  
68 balance in hematopoiesis.

69

70 *In vitro* HSC culture requires a suitable microenvironment, for that reason, different culture media, growth  
71 factors and supplements have been tested (Table 1). Most investigations have used Iscove's modified  
72 Dulbecco's Medium (IMDM) plus animal or human serum and combinations of cytokines. Alternatively,  
73 serum-free and animal product-free media have been developed to avoid immunological issues affecting  
74 transplantation. Different cytokine cocktails aim the proliferation of undifferentiated HSC and the  
75 maintenance of their engraftment capacity. The optimal combination and concentration of growth factors  
76 to preserve the stem state has not been yet established [10, 11], but a mixture of stem cell factor (SCF),  
77 thrombopoietin (TPO), and FMS-like tyrosine kinase 3 ligand (Flt-3L) is enough to support the  
78 expansion of HSC. However, no correlation has been found between the concentration of cytokines and  
79 the expansion of CD34<sup>+</sup> cells [10]. Another option to mimic the stromal niche is co-culture HSC with  
80 accessory cells [12].

81

82 *In vitro* HSC culture should be a closed bioprocess to avoid the contamination, keep HSC undifferentiated  
83 and achieve a fold expansion enough to transplant adult patients. Different methods to expand HSC  
84 attempt the highest expansion with the lowest manipulation. Expansion in traditional static cultures e.g. T-

85 flasks, culture bags and multi-well plates are not suitable for HSC, since these cells are likely to clump at  
86 the bottom and there is not proper nutrient and oxygen distribution. Moreover, it has been reported that  
87 primitive cells cultured under static conditions lose their unique stem features [13]. Suspension cultures  
88 and other platforms appeared as alternatives, e.g. perfusion chambers [14,15], and stirred tanks [16,17,18],  
89 showing advantages over static cultures. Reviews on approaches to expand HSC [19,20] and clinical trials  
90 [21,22] have been published elsewhere. Therefore, we have focused this review on more recent  
91 biotechnological approaches aiming to increase the HSC content for transplantation.

92

### 93 *Three-dimensional static cultures*

94 The first cultures of UCB-HSC were performed in classic static culture dishes. However, static cultures do  
95 not provide the proper three-dimensional (3D) environment. Therefore, new strategies have been  
96 designed. The microenvironment of HSC has been mimicked with 3D scaffolds. In one study UCB-HSC  
97 in a serum-free/cytokine-free medium were expanded on a commercial 3D carbon matrix (Cytomatrix)  
98 covered with fibronectin [23]. The culture system consisted of multi-well plates with or without the  
99 matrix. Since culture medium was serum and cytokine free, cells cultured without the matrix did not show  
100 expansion at all. Expanded cells showed engraftment capacity in the sub lethally irradiated severe  
101 combined immuno-deficient and non-obese diabetic (NOD/SCID) murine model. Similarly, the utility of  
102 3D-scaffolds over 2D-cultures was demonstrated in a study using a fibronectin-immobilized 3D  
103 polyethylene terephthalate (PET) synthetic matrix, where UCB-CD34<sup>+</sup> cells were cultured for 10 days in  
104 serum-free media yielding a 100-fold time expansion. Long term culture initiating cells (LTC-IC) which  
105 are responsible for long term engraftment presented a 47-fold expansion, in addition, the expanded cells  
106 allowed reconstitution of hematopoiesis in the NOD/SCID murine model [24].

107

108 Ceramic foams of Al<sub>2</sub>O<sub>3</sub> and apatite have been used to provide a 3D structure similar to bone [25]. Total  
109 nucleated cells from bone marrow and mobilized peripheral blood (1x10<sup>6</sup> cells/ml) were seeded on the  
110 foams in 6 well-plates. The static culture was carried out in IMDM supplemented with human AB serum  
111 and cytokines. After 12-27 days of culture, three morphologies and cell clusters covered the ceramic  
112 surface, supporting the multipotent capacity of the cells, although confirmation on the phenotype or the  
113 quantity of cells produced was not provided. Static systems with 3D scaffolds have demonstrated the  
114 expansion of HSC keeping the repopulating ability. However, the recuperation of the cells requires  
115 mechanical or enzymatic detachment, which may damage the cells. These cultures ranged from 0.1 to 2  
116 ml and the scale-up has not been performed, thus it is uncertain whether they will be useful for clinical  
117 applications.

118

119 Some groups have established co-cultures to provide a proper 3D microenvironment for HSC. Current  
120 work is focused on the creation of murine cell lines able to support UCB-HSC expansion [26]. The main  
121 drawback of xenogenic feeder cells is the risk of pathogens leading to infection and immunological  
122 reactions. Several studies tried to overcome this issue. For example, Fujimoto *et al.* attained a 194-fold  
123 expansion of UCB-MNC in 2 ml cultures using microencapsulated mouse or human feeder cells [27].  
124 Feeder cells obtained from human bone marrow have been used to expand UCB-HSC in 5 ml cultures  
125 with SCF, TPO, Flt-3L plus human serum [28]. Adherent cells obtained from UCB cultures have been  
126 used as feeder layers to support the expansion of HSC [29, 30]. However, the engraftment capacity and  
127 the immunological reactions after transplantation need to be further researched. Xie *et al.* established an  
128 indirect co-culture system using retroviral transduced human mesenchymal stem cells expressing Flt-3L  
129 and TPO, and adding complementary cytokines to culture UCB-CD34<sup>+</sup> cells. In a serum free co-culture of  
130 7 days the MNC expansion was almost twice the expansion achieved using only cytokines. The colony  
131 forming unit of granulocyte, erythrocyte, monocyte and megakaryocyte (CFU-GEMM) showed a

132 13.55±4.15 fold expansion while using only cytokines it was 3.23±1.28. However, CD34<sup>+</sup> and total CFU  
133 did not show a significant difference. Expanded cells also showed a bigger increase in the LTC-IC and  
134 similar engraftment to uncultured cells in the NOD/SCID murine model [31]. The feeder layer systems  
135 have achieved expansion, but these approaches require preparing mono-layers previous to the culture,  
136 making the process slower. Besides, extra manipulation is needed to harvest the expanded HSC. The use  
137 of monolayers in large-scale cultures has not been evaluated either. This, together with the immunological  
138 issues makes unknown whether these methods may be clinically relevant.

139

140 Static 3D approaches seem to expand HSC more efficiently than traditional 2D static cultures. But the use  
141 of inert supports or stromal cells involves additional steps to recuperate the cells -e.g. trypsin treatment-  
142 that may damage or reduce the number of cells.

143

144 Leaving aside the 3D support, Madlambayan *et al.* designed a static bioprocess consisting of two gas  
145 permeable culture bags separated by a magnetic system to eliminate undesired cells from the culture [32].  
146 The multi-step process included seeding of cells, a first incubation of four days, separation of the fraction  
147 of interest, centrifugation for growth media renewal, and additional sub-cultivation for four days. With  
148 this device the total cell, CD34<sup>+</sup>, CFU, and LTC-IC fold expansion achieved 24.6±3.6, 30.8±7.2, 31.3 ±  
149 5.8 and 32.6±7.5 folds, respectively. It was demonstrated positive engraftment in the NOD/SCID murine  
150 model. This process was used for volumes up to 24 ml with little manipulation of the cells and it may  
151 have clinical application if automation is achieved.

152

### 153 *Dynamic cultures*

154 Despite static cultures have shown expansion of HSC, the scaling-up represents a major problem because  
155 more volume means less oxygen flow and less nutrient availability in the system. Several dynamic models



156 that incorporate gas flow have been used to overcome this problem. Diverse bioreactors with specific  
157 characteristics (Table 2) have been designed for HSC expansion since the 90's, but the latest designs have  
158 served as well to study the HSC biology.

159

#### 160 *1. Stirred systems*

161 Bioreactors have been useful to expand HSC as well as to study their *in vitro* biology [15-19, 33]. For  
162 instance, Qunliag *et al.* developed a comparative gene expression analysis of UCB-HSC grown in static  
163 and spinner flasks cultures [34]. The differences in gene expression between the two systems were  
164 evaluated using cDNA micro-arrays and semi-quantitative PCR. They found 11 of 103 genes over-  
165 expressed in static culture which are involved in oxidative stress response and DNA repair. Genes over-  
166 expressed included Superoxide dismutase 1 (SOD-1), glutathione S-transferase theta 1 (GSTT-1),  
167 excision repair cross-complementing rodent repair deficiency, complementation group 1 and 3 (ERCC-1  
168 and ERCC-3), tumor necrosis factor receptor superfamily member 1 (TNFRSF1B), BCL2/adenovirus  
169 E1B 19 kDa interacting protein 3 (BNIP-3), glucose phosphate isomerase (GPI), and transcription factor  
170 forkhead box O1A (FOXO). These elements probably constitute the HSC response to the low-oxygen and  
171 the deprived-nutrient environment provided by the static culture, which cause gradient concentration of  
172 nutrients, growth factors, metabolites and poor gas flow. Another interesting finding was the over-  
173 expression of delta-like homolog 1 (DLK-1) in static culture. It is thought that DLK-1 blocks the  
174 differentiation of hematopoietic primitive cells. Differential expression of genes and proteins in diverse  
175 growth conditions leads to elucidate the active pathways in HSC, which could help to improve HSC  
176 expansion. However, this experiment only reported 1.27, 5.43 and 10.60-fold expansions of MNC, CD34<sup>+</sup>  
177 cells, and CFU respectively, showing low potential for clinical applications.

178

179 The DIDECO Pluricell system (Patent pending) is a commercially available bioreactor consisting of a 175  
180 cm<sup>2</sup> polystyrene expansion chamber, equipped with a series of filters and bags to permit the injection of  
181 media, gas, cells and outlets for sampling and collection of the expanded cells. Culture media and  
182 components are certified as serum-free. This appliance has been used to expand fresh and cryopreserved  
183 human CD34<sup>+</sup>-UCB cells for 12 days with an injection of fresh media on day 7 of culture. FACS analysis  
184 determined that most of the progenitors expanded were of myeloid and megakaryocytic lineage [35]. In a  
185 38 ml culture of fresh CD34<sup>+</sup>-UCB samples, 249.1±49.5 and 33.0±14.3-fold expansions of MNC and  
186 CD34<sup>+</sup> cells were achieved, respectively. This system generated an average 1.75x10<sup>8</sup> MNC, just enough  
187 to transplant a 6 kg patient with 2.9x10<sup>7</sup> MNC/kg. The expanded cells showed significant engraftment in  
188 the NOD/SCID murine model, however human trials must be performed. This system showed a high  
189 MNC expansion, and the use of certified reagents for the culture may settle it for clinical trials.

190

## 191 2. Rotating Wall Vessels

192 Stirred tanks and perfusion chambers produce shear stress, which may cause mechanical damage to HSC.  
193 One approach to maintain homogeneous environment with low stress, is the use of rotating wall vessels  
194 (RWV). Yang Liu *et al.* [36] designed a RWV bioreactor to culture total MNC from UCB (Figure 1).  
195 Cells were cultured at an increasing rotating speed from 0 to 6 rpm. The RWV achieved large expansion  
196 of MNC, however the engraftment capacity of the expanded cells was not evaluated. It will be necessary  
197 to research whether the cells are affected at the molecular level under these culture conditions. They  
198 suggested that the multi-step RWV bioreactor could expand a single cord blood to reach 1.2x10<sup>9</sup> MNC,  
199 enough to transplant an 80 kg patient (with the minimal amount of 1.5X10<sup>7</sup> CMN/kg). However, the cell  
200 dose is below the standards defined in the current guidelines for transplantation [6].

201

202 The National Aeronautics and Space Administration (NASA) developed two RWV bioreactors for tissue  
203 mass culture [37]. The slow turn lateral vessel (STLV) bioreactor has been used to culture several kinds of  
204 cells both in Earth and in space. The STLV (Fig 2a) was operated at 15-30 rpm in Earth and slower in  
205 space allowing a free-fall state, reducing the shear stress. The high aspect ratio vessel (HARV) bioreactor  
206 (Fig 2b) has a similar design, but the rotating speed can be slower than STLV. Both systems were used to  
207 culture human embryonic stem cells (hESC), showing that STLV reduced the aggregation of hESC and  
208 they attained a 4-fold increase in productivity respect to the Petri dish cultures [38]. The NASA-RWV  
209 systems have been used to study the effects of microgravity on murine HSC and evaluating the  
210 hematopoietic homeostasis during long space expeditions [39]. These RWV bioreactors could be used for  
211 human HSC expansion for transplantation.

212

### 213 *3. Novel systems*

214 There are other strategies to design bioreactors minimizing shear stresses. For example, Zellwerk GmbH-  
215 HiPer-Gruppe has developed a novel rotating bed perfusion (RBP) system equipped with ceramic carrier  
216 discs arranged horizontally (Fig 3a). Discs rotate slowly allowing the cells to alternate between medium  
217 and air [40]. The RBP system has been used to culture osteoblasts and other kind of adherent cells,  
218 including stem cells, thus it may be a promising approach to expand HSC. Cesco Bioengineering Co., Ltd  
219 developed a novel disposable packed bed contractile (DPBC) bioreactor that provides low shear stress  
220 because it is not agitated and it does not need sparging air, resembling an artificial lung. The DPBC (Fig  
221 3b) has been successfully used to produce various proteins and viruses and it is suitable for adherent and  
222 non adherent cell cultures including embryonic stem cells [41]. The DPBC bioreactor could be used to  
223 expand HSC, but the recuperation of the cells from the bioreactor could be problematic.

224

### 225 **Concluding Remarks**

226 There is a growing range of clinical applications for UCB-HSC and a lack of efficient tools to expand  
227 them. The characterization of the optimal conditions for *in vitro* culture of HSC is still a challenge [42].  
228 The optimal combination and quantity of cytokines, use of serum, time of culture, initial cell density,  
229 enrichment of CD34<sup>+</sup> cells, use of stroma, and other factors are not fully determined. The TPO, Flt-3L and  
230 SCF mix is used in most static and dynamic cultures for HSC expansion. In most cases, the time of culture  
231 is from 1 to 2 weeks, but no higher expansion is shown in the longer cultures and the optimum time of  
232 culture is uncertain. The maximum MNC expansion achieved in stirred systems was up to 100-fold,  
233 whereas the low-rate agitated RWV systems attained 435-fold. The largest volume used in bioreactors  
234 was 120 ml [16] and larger scale-up has not been evaluated yet. Despite the few reports on the use of  
235 bioreactors for HSC expansion, it has been demonstrated that they are generally better platforms than  
236 static 2D cultures to expand MNC from UCB.

237

238 Considering the problems derived from long term culture of stem cells such as phenotypic changes and  
239 chromosomal alterations [43], it is necessary to establish characterization methods for expanded HSC to  
240 assure that cells maintain the same features and they are safe for transplantation. The characterization of  
241 cells must include the alterations by epigenetic factors, since they lead to aging and differentiation [44, 45,  
242 46]. Transcriptomic and proteomic studies could be helpful for this purpose. The elucidation of  
243 mechanisms governing self-renewal and differentiation of HSC is needed to control the *in vitro*  
244 expansion.

245

246 Results from pilot clinical trials of transplants using expanded UCB-HSC have shown no adverse effects  
247 in the patients. However, more clinical trials must be conducted using expanded UCB-HSC for  
248 guarantying the safety.

249

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255 **Figure caption**

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257 Figure 1. Schematic representation of a rotating wall vessel bioreactor. Adapted from Liu *et al.* [36].

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259 Figure 2. NASA-RWV bioreactors. A) Slow turn lateral vessel. B) High aspect ratio vessel, adapted from  
260 [38].

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262 Figure 3. A) Rotating bed perfusion system, Zellwerk GmbH-HiPer-Gruppe. B) Disposable packed bed  
263 contractil bioreactor, Cesco Bioengineering Co., adapted from [40] and [41].

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**Table 1. Comparison of different expansion protocols for human UCB hematopoietic stem cells using various cytokine combinations.**

Cytokine cocktail	Serum	Expansion of CD 34 <sup>+</sup> cells at day 7 (fold)	Reference
SCF, GM-CSF, IL-3, TPO, Flt-3L	20 % FCS	11.21±9.27	[10]
SCF, GM-CSF, IL-3, TPO	20 % FCS	10.18±8.64	[10]
SCF, GM-CSF, IL-3, TPO, IL-6	20 % FCS	9.87±8.57	[10]
SCF, Flt-3L, TPO, IL-3, IL-6	20 % FBS	3.2	[47]
SCF, IL-6, IL-3	20 % FBS	2.44	[34]
SCF, TPO, Flt-3L, IL-3, G-CSF, IL-6	0%	27	[48]
SCF, GM-CSF, IL-3, TPO, Flt-3L	0 %	25.11±13.50	[10]
SCF, GM-CSF, IL-3, TPO	0 %	24.98±13.66	[10]
SCF, GM-CSF, IL-3, TPO, IL-6	0 %	24.56±13.37	[10]
G-CSF, IL-6, EPO	0%	6.36±0.33	[49]

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FCS: fetal calf serum, FBS: fetal bovine serum

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**Table 2. Recent approaches for human HSC expansion.**

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System	Cells	Volume (ml)	Media and Growth Factors	Fold Expansion	Engraftment	Reference
RWV 0-6 rpm 8 days	2x10 <sup>5</sup> UCB- MNC/ml	33	IMDM, 10% FBS, 10% horse serum, 5.33 ng/ml IL-3, 16 ng/ml SCF, 3.33 ng/ml G-CSF, 2.13 ng/ml GM-CSF, 7.47 ng/ml Flt-3L and 7.47 ng/ml TPO	MNC: 435±87.6 CD34 <sup>+</sup> : 32.7±15.6 CFU-GM: 21.7± 4.9	Not tested	[36]
Spinner flask 30 rpm 7 days	1x10 <sup>6</sup> mBM CD34 <sup>+</sup> /ml	30	IMDM, 20% FBS, 50 ng/ml SCF, 5 ng/ml IL-3 and 10 ng/ml IL-6	MNC: 1.27 CD34 <sup>+</sup> : 5.43 CFU:10.60	Not tested	[34]
DIDECO Pluricell 30 rpm 12 days	2x10 <sup>4</sup> fresh UCB- CD34 <sup>+</sup> /ml	38	Unknown with Flt-3L, TPO, IL-3, SCF and human plasma	MNC: 230.4±91.5 CD34 <sup>+</sup> : 21.0±11.9 CFU: ND	Yes	[35]
Static 3D matrix Fibronectin covered 14 days	2.5x10 <sup>5</sup> UCB- CD34 <sup>+</sup> /ml	1	StemSpan (serum free) Cytokine free	MNC:ND CD34 <sup>+</sup> : 3 CFU-GM: 2.6	Yes	[23]
Static 3D matrix Fibronectin- immobilized PET 10 days	1.0x10 <sup>3</sup> UCB- CD34 <sup>+</sup> /ml	0.1	StemSpan (serum free) 100 ng/ml SCF, 100 ng/ml Flt-3L, 50 ng/ml TPO, 20 ng/ml IL-3	MNC: ND CD34 <sup>+</sup> : 100 LTC-IC: 47	Yes	[24]
Static disposable bags 8 days	1.0x10 <sup>3</sup> UCB- CD34 <sup>+</sup> /ml	2.3-24.5	StemSpan (serum free) 100 ng/mL SCF, 100 ng/mL Flt-3L, 50 ng/mL TPO, 1 µg/mL low-density lipoproteins	MNC: 24.6±3.6 CD34 <sup>+</sup> : 30.8±7.2 CFU: 31.3 ± 5.8	Yes	[32]
Stirred tank bioreactor 75 rpm 7 days	5x10 <sup>5</sup> UCB- MNC/ml	120	IMDM, 10% FBS, 1 ng/ml IL-3, 5 ng/ml SCF, 1 ng/ml GM-CSF and 3 U/ml EPO	MNC:1.27 CD34 <sup>+</sup> : ND CFU: 7	Not tested	[16]

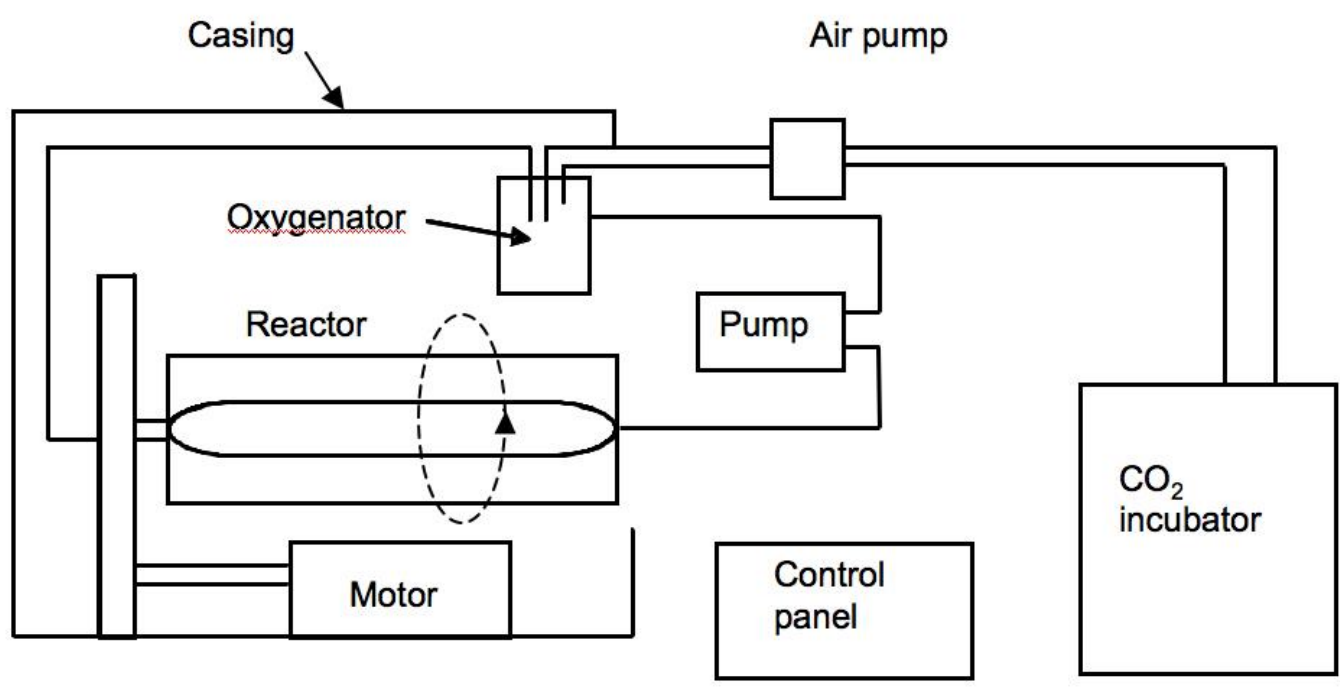
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ND: Not determined

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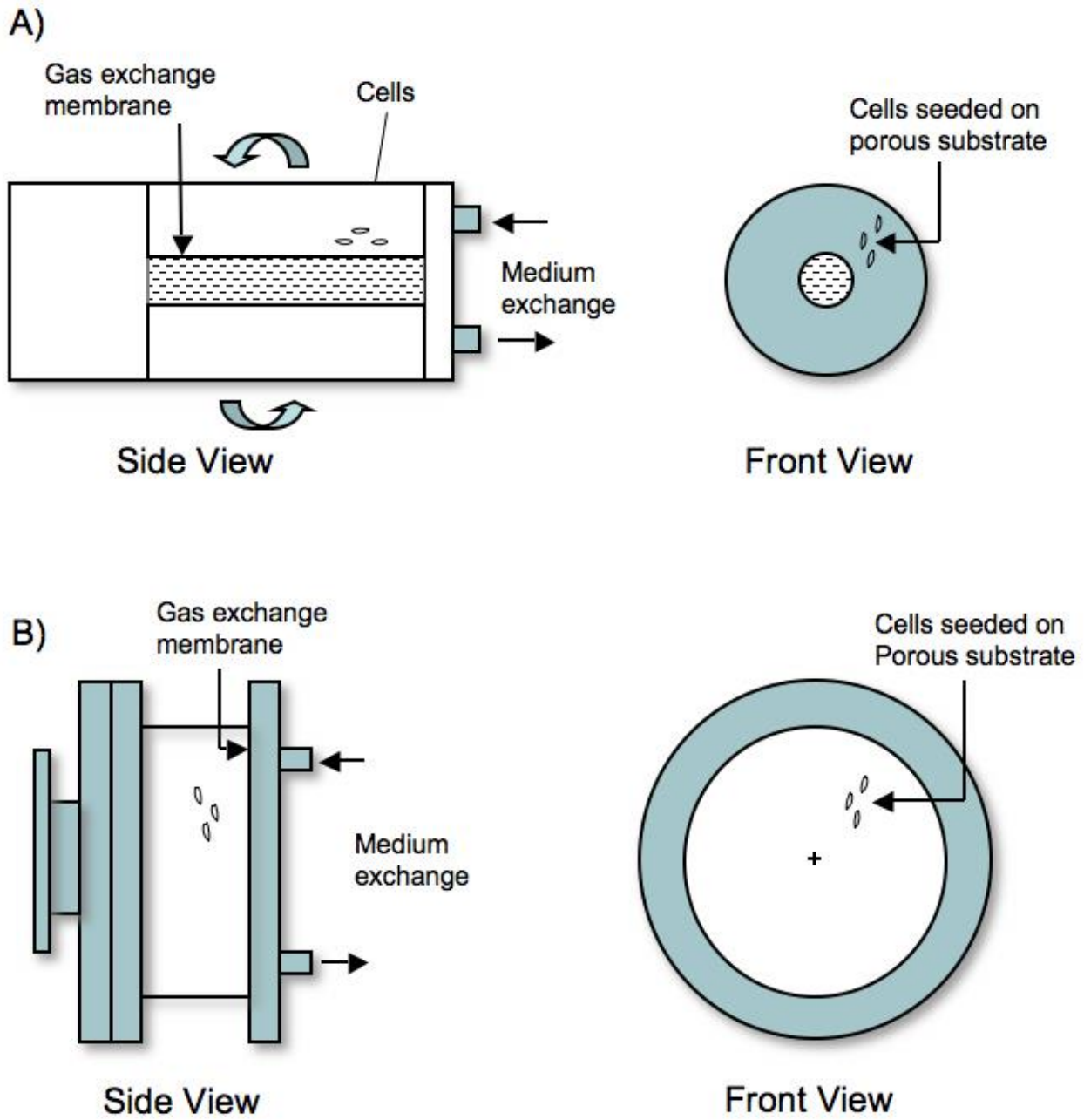


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Figure 1

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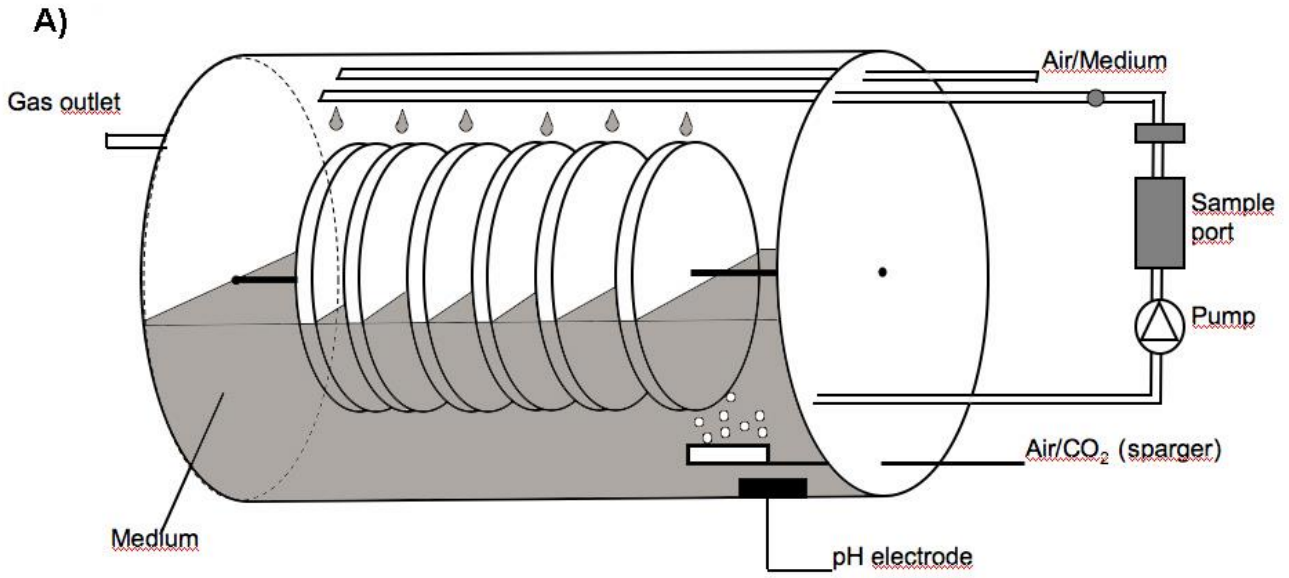
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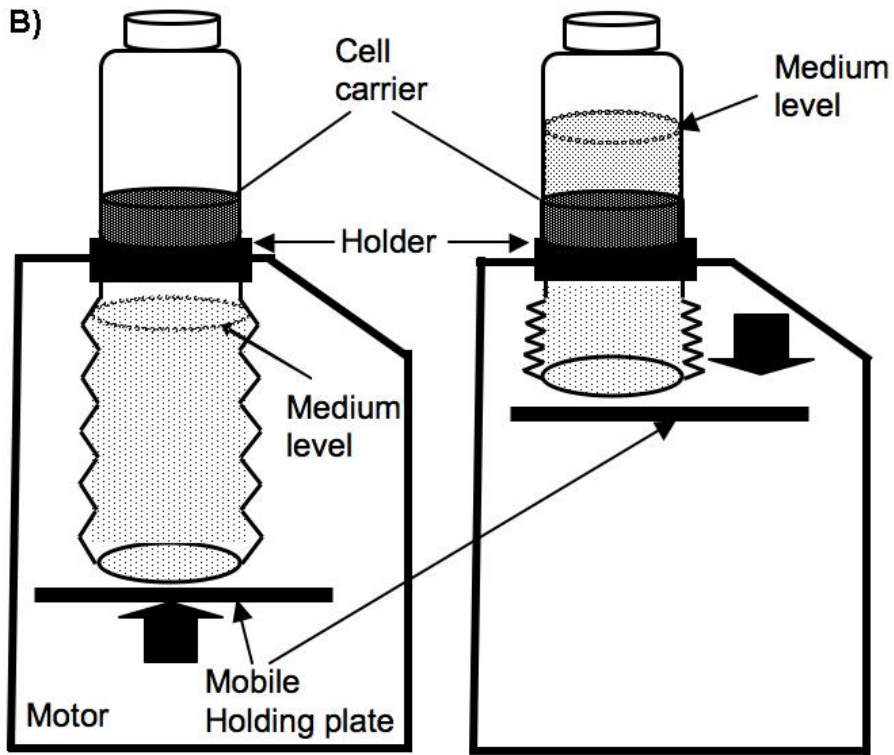
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Figure 2





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Figure 3