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Hydrogen production by *Escherichia coli* $\Delta hycA$ $\Delta lacI$ using cheese whey as substrate

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1 **Abstract**

2

3 This study reports a fermentative hydrogen production by *Escherichia coli* using cheese
4 whey as substrate. To improve the biohydrogen production, an *E. coli* $\Delta hycA \Delta lacI$ strain
5 (WDHL) was constructed. The absence of *hycA* and *lacI* genes had a positive effect on the
6 biohydrogen production. The strain produced 22% more biohydrogen in a shorter time than
7 the wild-type (WT) strain. A Box-Behnken experimental design was used to optimize pH,
8 temperature and substrate concentration. The optimal initial conditions for biohydrogen
9 production by WDHL strain were pH 7.5, 37°C and 20 g/L of cheese whey. The specific
10 production rate was improved from 3.29 mL H₂/optical density at 600nm (OD_{600 nm}) unit-h
11 produced by WDHL under non-optimal conditions to 5.88 mL H₂/OD_{600 nm} unit-h under
12 optimal conditions. Using optimal initial conditions, galactose can be metabolized by
13 WDHL strain. The maximum yield obtained was 2.74 mol H₂/mol lactose consumed, which
14 is comparable with the yield reached in other hydrogen production processes with
15 *Clostridium* sp. or mixed cultures.

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17

18 **Keywords:** biohydrogen, bioenergy, biofuels, dark fermentation, galactose, lactose.

19

20 **1. Introduction**

21 Hydrogen has been considered a viable alternative energy carrier. It has a high-energy yield
22 of 122 kJ/g, which is 2.75 fold greater than hydrocarbon fuels [1]. The main advantage of
23 hydrogen is the absence of polluting emissions, since its utilization either via combustion or
24 fuel cells, results in pure water [2]. Although the hydrogen storage is still a challenge,
25 efficient adsorption-desorption systems are being developed [3-6]. The biological hydrogen
26 production or biohydrogen is an attractive method because it is carried out at ambient
27 temperature and pressure. Despite photosynthetic and fermentative processes can produce
28 biohydrogen, the fermentative hydrogen production utilizes a wide range of carbon sources,
29 does not need light and generally yields higher rates than the photosynthetic processes [1,
30 7-9]. In addition, it can be coupled to the use of organic industrial wastes [9-14].

31 Among the fermentative microorganisms, *Escherichia coli* has been the main
32 microorganism genetically modified to improve the biohydrogen production. This is
33 because its metabolic pathways and genomic sequence are known [10]. Glucose is the main
34 substrate used for biohydrogen production by *E. coli* genetically modified strains [15-22]
35 and few works have reported biohydrogen production from formate [23, 24]. There are few
36 reports on biohydrogen production using mutant *E. coli* strains and industrial wastes as a
37 raw material [25, 26].

38

39 Cheese whey (CW) is the by-product from cheese production and represents an 85-90% of
40 the total volume of processed milk. Only a minor proportion is used in the food industry
41 and for animal feeding. The rest is a matter of concern because of the risk of being a
42 pollutant if its not disposed in a proper way. However, CW is an inexpensive potential raw
43 material for biohydrogen production by fermentative processes considering its high content

44 of lactose [27]. The aim of this work was to produce hydrogen from CW by *E. coli*. To
45 improve the hydrogen production an *E. coli* W3110 $\Delta hycA$, $\Delta lacI$ strain was constructed.
46 Hydrogen is produced from formate in *E. coli* and the required enzymes are encoded in the
47 formate regulon [10]. The *hycA* gene codes for the negative regulator of the formate
48 regulon and strains with defective *hycA* gene are hydrogen overproducers' strains [24, 25].
49 In *E. coli*, the genes necessary to metabolize lactose are coded by the *lac* operon. The *lacI*
50 gene was deleted to express constitutively the *lac* operon and increase the lactose
51 consumption rate. This is the first work showing the biohydrogen production by a
52 genetically engineered *E. coli* strain using cheese whey as substrate.

53

54

55 **2. Experimental procedures**

56

57 **2.1 Construction of mutant strains**

58 Strains, plasmids and primers used for the construction of the mutant strains are shown in
59 Table 1. *E. coli* W3110 (WT) [28] strain was used because it grows well using CW as
60 carbon source [27]. Mutant strains were constructed according to the method of Datsenko
61 and Wanner [29] as follows: to generate the *E. coli* W3110 $\Delta hycA$, WT strain was
62 transformed with pKD46 plasmid and grown at 30°C to a 0.6 OD_{600 nm} in SOB medium
63 (Invitrogen) plus 1 mM L-arabinose (Sigma, St Louis, MO) and ampicillin 200 µg/mL.
64 These cells were transformed by electroporation with the PCR product obtained from the
65 plasmid pKD3 used as template with HYCF and HYCR primers. Afterward 900 µL of SOC
66 medium (Invitrogen) were added to shocked cells and incubated 3-4 h at 30°C. 200 µL of
67 this culture were plated on LB agar with 25 µg/ml of chloramphenicol, and incubated again

68 at 30°C. The deletion of *hycA* was verified by colony PCR with OGHF and OGHR primers,
69 which bind upstream and downstream of *hycA* gene. The mutants were incubated at 42°C to
70 induce the loss of pKD46 plasmid and then tested for ampicillin sensitivity. The $\Delta hycA$
71 strain was transformed by electroporation with the pCP20 plasmid, and selected by both
72 chloramphenicol and ampicillin resistant at 30°C. Transforming cells were incubated
73 overnight in LB medium without antibiotic at 42°C, and then they were tested for
74 sensitivity for both antibiotics. Sensible colonies were tested by PCR to confirm the lost of
75 *hycA* or *cat* genes with OGHF and OGHR primers. The resultant strain was named as
76 WDH. This strain was transformed with pKD46 again and *lacI* gene was deleted as
77 described above but using the LACF and LACR primers to obtain the PCR product. OGLF
78 and OGLR primers were used to verify the deletion. The $\Delta hycA \Delta lacI$ resultant strain was
79 named as WDHL.

80

81 **2.2 Culture media.**

82 Strains were maintained in LB plates. Biohydrogen production experiments were done in
83 HP medium, which contains per liter 0.8 g NaCl, 0.2 g KCl, 1.43 g Na₂HPO₄, 0.2 g
84 KH₂PO₄, 1 mL of trace elements solution (0.015 g/L FeCl₂.4H₂O, 0.00036 g/L
85 Na₂MoO₄.2H₂O, 0.00024 g/L NiCl₃.6H₂O, 0.0007 g/L CoCl₂.6H₂O, 0.0002 g/L
86 CuCl₂.2H₂O, 0.0002 g/L Na₂SeO₃, 0.01 g/L MgSO₄, 0.05 g/L rezasurine as redox indicator)
87 and the concentration of CW powder (Land O'Lakes, Arden Hills, Minnesota) specified in
88 each experiment. The pH was adjusted to 6.8 for general purpose or according to the Box-
89 Behnken design described below. The HP medium was pasteurized during 25 min at 65 °C
90 and chilled 20 min on ice.

91

92 **2.3 Comparative growth kinetics of mutant strains using glucose or lactose**

93 WDH and WDHL strains were aerobically cultured (37 °C; 175 rpm) in HP medium plus 1
94 g/L NH₄Cl, 40 µg/L thiamine (Sigma), but using 5 g/L glucose or 5 g/L lactose instead CW.
95 Samples were taken and the optical density at 600nm (OD_{600 nm}) was measured as described
96 in the section 2.7. Preinocula of each strain were grown overnight using the HP medium
97 with glucose plus 5 g/L yeast extract (BD, Le Pont-de-Claix, France).

98

99 **2.4 Comparative hydrogen production ability by the WDH and WDHL mutant strains**

100 To evaluate the hydrogen production by the WT, WDH and WDHL strains, they were
101 cultured in 120 mL anaerobic serological bottles containing 110 mL of HP medium with
102 16.5 g/L CW. The cultures were started with 1.5 OD_{600 nm}, pH of 6.8 and were incubated at
103 37°C and 175 rpm. Preinocula were grown 48 h in LB medium in anaerobic conditions.
104 Cells were harvested, centrifuged, washed and inoculated into the serological bottles.
105 Nitrogen gas was sparged into the bottles to ensure the anaerobic condition.

106

107 **2.5 Experimental design.**

108 A Box-Behnken experimental design (Table 2) was used to find the optimal conditions for
109 the hydrogen production using CW as substrate. The independent variables were pH,
110 temperature and CW concentration. Three levels for each variable were included. The
111 response variables were volumetric hydrogen production (VHP) and hydrogen production

112 rate (HPR). The experiments were done in 120 mL anaerobic serological bottles; the
113 cultures were adjusted to initial OD_{600 nm} of 1.5 and were shaken at 175 rpm. Data were
114 analyzed according to response surface methodology (RSM). Analysis of variance
115 (ANOVA), RSM and the optimal conditions were performed using Statgraphics Plus v 5.0
116 software (Statistical Graphics Co). *F*-test from ANOVA was used to evaluate the adjusted
117 models. The significance of each coefficient was determined with the *t* test with a *P*-value
118 smaller than 0.05.

119

120 **2.6 Batch cultures on bioreactor.**

121 Batch cultures were performed using HP medium plus 20 g/L of CW in a 1 L bioreactor
122 (Applikon, Foster City, CA) equipped with two six-blade Rushton turbines. Redox
123 potential, pH and dissolved oxygen were monitored using autocleavable electrodes
124 (Applikon) and connected to the Bioconsole ADI 1035 (Applikon) controlled by the ADI
125 1030 Biocontroller (Applikon). The redox electrode was calibrated at 215 mV using the
126 reference solution HI7020 (Hanna Instruments, Armazem, Portugal) and was corrected
127 using the pH modified Nernst equation [30]. BioXpert 1.3 software (Applikon) for data
128 acquisition was used. The cultures were maintained at 37°C and stirred at 175 rpm. Culture
129 samples were periodically taken from the bioreactor and centrifuged. The supernatant was
130 filtered through a 0.22 µm filter (Millipore) before analysis of fermentation products.
131 Preinocula were grown overnight in 25 mL of LB medium at 37°C, shaken at 200 rpm and
132 used to inoculate 900 mL of fresh LB medium in closed twist cover bottles incubated at
133 37°C for 48 h. Cells were harvested, washed and inoculated into the bioreactor.

134

135 **2.7 Analytical methods.**

136 The gas produced was measured by water displacement in an inverted burette connected
137 either to the bioreactor or to serological bottles with rubber tubing and a needle. The
138 hydrogen content in the gas phase, sugars and organic acids were determined as described
139 elsewhere [31]. Ethanol was determined by De Leon Rodriguez *et al.* [32]. Cell growth was
140 monitored at OD_{600 nm} using a spectrophotometer Cary BIO-50 (Varian, Palo Alto, CA).

141

142 **3. Results and discussion**

143 **3.1 Hydrogen production using CW as substrate by WDH and WDHL mutant strains**

144 *E. coli* W3110 $\Delta hycA$ strain (WDH) was constructed to improve the hydrogen production.
145 In the first experiment, WDH strain was grown on lactose or glucose in aerobic condition to
146 measure the lag phase duration on these substrates (Fig. 1). It can be observed that the lag
147 time using lactose was 1.5 h larger than the culture using glucose. Since this behavior can be
148 more dramatic under anaerobic conditions a WDHL strain was constructed deleting the *lacI*
149 gene in the WDH strain. As expected, the resultant WDHL strain showed the same lag-time
150 using glucose or lactose as substrate. No effect of the *lacI* deletion was observed on the
151 overall biomass yield (Fig. 1).

152

153 The hydrogen production by the WT, WDH and WDHL strains was evaluated using CW as
154 substrate. These experiments were conducted in serological bottles and the gas volume was
155 measured periodically by water displacement, which allowed an increase in the partial
156 hydrogen pressure. Therefore, hydrogen production in our experiments could be affected by

157 the high partial pressure as reported for other microorganisms [7]. Fig. 2 shows that the WT
158 strain produced 94.7 mL of hydrogen. The deletion of the *hycA* gene had no effect on the
159 final hydrogen production, whereas the WDHL strain produced 22% more hydrogen than
160 the WT, leading to a final hydrogen production of 115.5 mL. In WDHL strain the *lac*
161 operon transcription becomes constitutive and the induction of the formate regulon is
162 constant. Moreover WDHL produces almost 110 mL of hydrogen in 170 h, which is 95%
163 of the final production, whereas the WT and WDH strains only produced 72% and 76% of
164 the final production. Therefore the WDHL strain was selected for subsequent experiments.

165

166 **3.2 Hydrogen production by the WDHL strain in bioreactor.**

167 Kinetic behavior of *E. coli* WDHL batch culture conducted in bioreactor is shown in Fig. 3.
168 Only a slight biomass concentration increment from 1.3 to 2.35 OD_{600 nm} was attained (Fig.
169 3A). Cell growth was observed on the first 6 h and between 50 and 66 h. The lactose from
170 the CW was consumed quickly and galactose accumulated to a maximum concentration of
171 22 mM. For this culture, lactose decreased from 42 to 15 mM (Fig 3A). A rapid production
172 of hydrogen was observed from the beginning of the culture and it attained a maximum
173 production of 983.8 mL for this culture (Fig 3B). Besides the hydrogen production *E. coli*
174 WDHL produced succinate, acetate, lactate and ethanol. Only a slight amount of formate
175 was detected (less than 5 mM); hence this was used immediately to produce hydrogen
176 instead of the formate exportation to the medium (Fig 3C). A notorious decrease of pH was
177 observed due to the accumulation of these organic acids (Fig 3D). This behavior continued
178 until 40 h of fermentation, but the rate of hydrogen and acids production decreased and the
179 pH dropped slowly. This strain began to metabolize acetate and lactate due to the low pH.

180 The amount of acetate was 12.6 mM at 42 h and dropped to 3.7 mM at 117 h and this
181 amount was constant until the end of fermentation. The lactate accumulated was 13.4 mM
182 at 42 h and dropped to 1.7 mM at 100 h and became undetectable at 163 h of fermentation.
183 The acetate and lactate consumption increased the pH from 4.65 to 4.9 at 65 h, and then
184 began to decrease slowly to 4.75 at the end of fermentation (Fig. 3D). Succinate was also
185 produced during the culture and it attained a maximum concentration of 30 mM and then it
186 remained constant until the end of fermentation. Ethanol was produced at the beginning of
187 fermentation and it remained constant at 13 mM. The redox potential decreased from -104
188 to -450 mV as a result of the metabolic activity. The decrease was related to the cell
189 growth, since the redox potential dropped dramatically when the cell concentration
190 increased. The specific production rate was 3.29 mL H₂/OD_{600 nm} unit-h respect to the initial
191 OD_{600 nm} and the yield was 1.21 mol H₂/mol lactose consumed or 0.97 mol H₂/ mol hexose
192 consumed.

193

194 **3.3 Optimization of the culture conditions to improve the hydrogen production.**

195 In order to find the best conditions for the hydrogen production by the WDHL strain using
196 CW as substrate, an experimental Box-Behnken design was done. The effect of the
197 substrate concentration, pH and temperature on the hydrogen production was evaluated.
198 The experimental design used and results obtained from these 15 experiments are shown in
199 Table 2. The maximum hydrogen production and hydrogen production rate were reached
200 by experiment 2 (pH 7.5, 37°C, 20 g/L of CW). The mathematical model representing the
201 hydrogen production as a function of the evaluated variables in the experimental region is
202 expressed by the following equation:

203

204 Hydrogen production (mL) = 1272.17 – 496.992*A + 40.3002*B - 33.5917*C + 30.85*A²
205 + 0.916667*A*B + 3.7*A*C - 0.659105*B² + 0.0866667*B*C + 0.2675*C² (1)

206

207 Where A is the pH, B is the temperature in °C and C is the CW concentration. The standard
208 error was 5.47 and the R² value was 99.07%. These values indicate a good fit between the
209 model and the experimental data indicating that the treatment was highly significant. The
210 analysis of variance (ANOVA) for the adjusted model showed the hydrogen production
211 was significantly affected by A, B, C, AA, AC and BB (Table 3).

212 The response surface plots for hydrogen production are shown in Fig. 4A to 4C. CW
213 concentration had a positive effect on the hydrogen production, *i.e.* high CW concentration
214 produced more hydrogen. A similar effect but less intense was observed with the pH,
215 whereas the temperature presents a maximum value of hydrogen production around 37°C.

216 The effect of the temperature, pH and CW concentration on the hydrogen production rate
217 was also evaluated. The mathematical model representing the hydrogen production rate is
218 represented by the following equation:

219

220 Hydrogen production rate (mL/h)= 47.0488 - 16.5747*A + 1.04193*B -1.06736*C +
221 1.07667*A² + 0.00388889*A*B + 0.114*A*C - 0.0144856*B² - 0.00138889* B *C +
222 0.0117667*C² (2)

223

224 In this case the R^2 was 95.8% and the standard error was 0.2513. Table 4 shows that the
225 hydrogen production rate was significantly affected only by BB. The response surface plots
226 of Figs. 4D to 4F were obtained based on this equation. The Figs. 4D and 4F show that the
227 amount of CW also affects hydrogen production rate; at high concentrations the production
228 rate also increased. The best parameters for the hydrogen production rate were 20 g/L of
229 cheese whey, pH 7.5 and 36°C. Whereas, the best conditions for improving both the
230 hydrogen production and hydrogen production rate were 20 g/L of cheese whey, pH of 7.5
231 and 37°C, since similar hydrogen production rate was observed at 36 and 37°C according to
232 response surface plot. Similar to the results obtained here, Li *et al.* [28] found a direct
233 relationship between the initial pH in the range 5 to 7 with the hydrogen production rate
234 and the hydrogen yield in batch cultures using natural sludge as inoculum and glucose as
235 substrate. A possible reason for it is that the higher initial pH could help to buffer the acid
236 production associated to hydrogen production. This could also explain that the higher pH
237 tested in our Box-Behnken design was the better condition. Ghosh and Hallenbeck [33]
238 reported that the maximum hydrogen production was attained at an initial pH of 6.5 by a
239 metabolically engineered *E. coli* using glucose as substrate. Yoshida *et al.* [24] established
240 the maximum hydrogen production rate at 42°C and pH around 6.5, with *E. coli* W3110,
241 using sodium formate as substrate. Ferchichi *et al.* [34] reported that the hydrogen
242 production rate from cheese whey peaked at an initial pH 6 with *Clostridium*
243 *saccharoperbutylaceticum*. Davila-Vazquez *et al* [31] found the highest hydrogen molar
244 yield at pH of 7.5 and 6.5 using lactose and CW, respectively in mixed cultures. Therefore,
245 the pH is one of the most important parameters that affect the hydrogen production on
246 different microorganisms.

247

248 **3.4 Hydrogen production under the best conditions.**

249 The best initial conditions were tested in bioreactor experiments and the results are shown
250 in Fig. 5. Lactose was quickly consumed at the beginning of fermentation and galactose
251 began to accumulate but interestingly in this case, the initial pH of 7.5 allowed galactose
252 consumption. The residual concentration of lactose was 4 mM (Fig 5 A) and glucose was
253 not detected during the whole fermentation. Hydrogen was produced from the beginning of
254 fermentation and its production showed a similar behavior than the non-optimized
255 fermentation, but the hydrogen production was increased. At 200 h of fermentation the
256 hydrogen production was 2488 mL. At this time it seemed that the fermentation process
257 was halted, like in the previous fermentation. However, 630 mL of hydrogen were further
258 produced between 250 and 300 h of fermentation (Fig. 5 B), therefore the cumulative
259 hydrogen production was 3245.4 mL. Organic acids and ethanol production are shown in
260 Fig 5 C. The initial pH of 7.5 allowed a slight increase of the initial organic acid
261 production. Ethanol attained a concentration of 12 mM in the first 19 h and then remained
262 constant until the end of fermentation. The concentration of formate was 5 mM at the
263 beginning of the fermentation and after 9 h of fermentation became less than 0.5 mM. This
264 low amount indicates that it was used to produce hydrogen as soon as it was produced.
265 Succinate, lactate and acetate were produced since the beginning; afterwards cells
266 metabolized these acids, mainly lactate, and to a lesser extent acetate and succinate. It is
267 very likely that the initial conditions used in this experiment caused the succinate
268 consumption. Ren *et al.* [35] reported that redox potential and pH are related with changes
269 on the fermentation type in continuous flow reactor and mixed cultures. Also, Hussy *et al*
270 [36] reported that redox potential is negatively related to the rate of gas production with
271 mixed cultures in a continuous process. As in the case of the previous fermentation under

272 non optimal conditions, the organic acids production and consumption caused changes on
273 pH, and the drop of redox potential was mainly related with the cell-growth (Fig. 5).
274 According to the data obtained from the optimization experiments, higher CW
275 concentrations should improve the hydrogen production and hydrogen production rate (Fig.
276 4). For this reason, an additional experiment was carried out using 40 g/L instead of 20 g/L
277 of CW. No improvement of the hydrogen production was observed at the higher CW
278 concentration (data no shown). The specific production rate at optimized conditions was
279 5.88 mL H₂/OD_{600 nm} unit-h respect to the initial OD_{600 nm} and it was 1.8-fold higher than
280 that attained under non-optimal conditions. The hydrogen yield in the optimized
281 fermentation was 2.74 mol H₂/mol lactose consumed or 1.37 mol H₂/mol hexose consumed.
282 The yield obtained in this work using a double mutant strain was similar to the value
283 reported using a multi-gene deleted *E. coli* strain by Maeda *et al* [16]. They obtained a yield
284 of 1.3 mol H₂/mol glucose using an *E. coli* BW25113 *hyaB hybC hycA fdoG frdC ldhA*
285 *aceE*. The *hyaB* and *hybC* genes were deleted to inactivate the hydrogen uptake activity,
286 whereas *fdoG* and *aceE* were deleted to redirect the glucose metabolism to formate. The
287 succinate and lactate synthesis were inactivated by the deletion of *frdC* and *ldhA* genes.
288 Higher yields have been reported, Yoshida *et al.* [20] obtained a maximum yield of 1.82
289 mol H₂/mol glucose, using an *E. coli* with *hycA*, *frdC* and *ldhA* genes deleted and *fhlA*
290 overexpressed. Bisaiillon *et al.* [15] used an *E. coli* JW135 strain carrying deletions on the
291 two uptakes hydrogenases and mutations on *IdhA* and *fhlA* genes, and the hydrogen yield
292 reported approaching 2 mol H₂/mol glucose. In those works glucose was the substrate for
293 the hydrogen production. Although the main way to reduce the cost of hydrogen production
294 is by increasing the yield from glucose another way is to convert inexpensive feedstock into
295 hydrogen [13]. Few works have reported the use of *E. coli* mutant strains consuming

296 industrial wastes as a raw material to produce hydrogen. Penfold *et al.* [25] reported the
297 production hydrogen by *E. coli* HD701 (a hydrogenase upregulated strain) at expense of
298 glucose and fructose, the compounds of sucrose, which is a major constituent of many
299 waste materials. In that work, industrial nougat waste (containing sucrose, fructose and
300 glucose) was used to produce 31.63 mL H₂/h-OD_{600 nm} unit-L_{culture}. *E. coli* HD701 and
301 FTD701 (an isogenic strain of the HD701 that has a deletion of the *tatC* gene) were
302 transformed with the plasmid pUR400 by Penfold and Macaskie [26]. This plasmid carries
303 the genes necessary for sucrose transport and metabolism to produce hydrogen from
304 sucrose. The parental strains did not produce hydrogen, whereas the recombinant strains
305 produced 1.27 and 1.38 mL H₂/mg dry weight-L_{culture}. In our study, CW was used as
306 substrate and 2.74 mol H₂/ mol consumed lactose was obtained, this yield is similar to the
307 highest yield of 2.7 mol H₂/ mol lactose reached by Ferchichi *et al* [34] in a pure culture of
308 *Clostridium saccharoperbutylacetonicum* using CW, and it is comparable with 3.1 mol H₂/
309 mol lactose reported by Davila-Vazquez *et al* [31] with CW powder and mixed cultures.

310

311 **4. Conclusions**

312 This study showed that the CW can be used to produce hydrogen by *E. coli* W3110 mutant
313 strains. The deletion of *lacI* gene led to a lag-time reduction using lactose as carbon source.
314 Meanwhile, deletion of *lacI* and *hycA* genes on strain WDHL improved hydrogen
315 production by 22% in a shorter time than the WT. The optimal culture conditions were
316 found by RSM. The best initial conditions for hydrogen production were pH 7.5, 37°C and
317 20 g/L of cheese whey. The specific production rate was improved from 3.29 mL
318 H₂/OD_{600nm} unit-h produced by WDHL under non-optimal conditions to 5.88 mL H₂/OD₆₀₀

319 nm unit-h at optimal conditions. The hydrogen yield was improved from 1.21 mol H₂/mol
320 lactose consumed to 2.74 mol H₂/mol lactose consumed under the best conditions. The
321 results showed that the pH is an important variable on the hydrogen production and that the
322 control of pH could improve the hydrogen production. This work enriches the information
323 on hydrogen production using genetically engineered *E. coli* strains and provides the basis
324 for further studies.

325

326 **Acknowledgements**

327 This study was supported by the research grant CONACYT FMSLP-2005-23. L.M. Rosales
328 thanks CONACYT for his scholarship No. 174494. The authors acknowledge the technical
329 assistance of Dulce Partida Gutiérrez and Guillermo Vidriales Escobar and the insightful
330 comments from Dr. G. Dávila-Vazquez.

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422

423 **Legends of Figures**

424

425 Fig. 1. Growth kinetics of the *E. coli* WDH (Δ) and WDHL (\circ) using lactose (open
426 symbol) or glucose (filled symbol) as carbon source.

427

428 Fig. 2. Hydrogen production kinetics by WT (\blacktriangle), WDH (\square) and WDHL (\bullet) strains using
429 CW as carbon source. The error bars indicate standard deviations.

430

431 Fig. 3. Batch culture of the *E. coli* WDHL strain using 20 g/L of cheese whey, initial pH
432 6.5 and 37°C. (A) Biomass (\bullet), lactose (\blacklozenge) and galactose conc.(\blacklozenge). (B) Hydrogen
433 production. (C) Production of fermentative metabolites; succinate ($*$), lactate (\times), acetate
434 (\blacktriangle), formate (\circ), and ethanol (\square). (D) pH (—) and redox potential (— —).

435

436 Fig. 4. Response surface plot of the hydrogen production (A to C) and hydrogen production
437 rate (D to F) by WDHL strain in HP medium. pH adjusted to 7.5 in A and D, temperature
438 fixed at 37°C in B and E, concentration of CW fixed at 20 g/L in C and F.

439

440 Fig. 5. Batch culture of the *E. coli* WDHL strain at optimal initial conditions: 20 g/L of
441 cheese whey, pH 7.5 and 37 °C. (A) Biomass (\bullet), lactose (\blacklozenge) and galactose conc. (\blacklozenge). (B)
442 Hydrogen production. (C) Production of organic acids; succinate ($*$), lactate (\times), acetate
443 (\blacktriangle), formate (\circ), and ethanol (\square). (D) pH (—) and redox potential (— —).