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1 **Coproduction of hydrogen, ethanol and 2,3-butanediol from agro-industrial**  
2 **residues by the Antarctic psychrophilic GA0F bacterium**

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## Abstract

20 In this study, the simultaneous production of hydrogen, ethanol, and 2,3-butanediol  
21 was assessed using three agro-industrial residues: cheese whey powder (CWP),  
22 wheat straw hydrolysate (WSH) and sugarcane molasses (SCM), by the Antarctic  
23 psychrophilic GA0F bacterium [EU636050], which is closely related to  
24 *Pseudomonas antarctica* [KX186936.1]. The main soluble metabolites produced in  
25 all the fermentations were ethanol and 2,3-butanediol. CWP demonstrated to be  
26 the most effective carbon source, since fermentation of this substrate resulted in  
27 the highest yields of H<sub>2</sub> ( $73.5 \pm 10 \text{ cm}^3 \text{ g}^{-1}$ ), ethanol ( $0.24 \pm 0.03 \text{ g g}^{-1}$ ) and 2,3-  
28 butanediol ( $0.42 \pm 0.04 \text{ g g}^{-1}$ ), followed by the use of SCM, whereas WSH showed  
29 to have an inhibitory effect during the fermentation process, showing the lowest  
30 production values. Our results demonstrated the ability of the Antarctic  
31 psychrophilic GA0F bacterium to produce valuable products using low-cost  
32 substrates at room temperature conditions.

33

34 **Keywords:** Biofuels; Dark fermentation; Hydrogen; Ethanol; 2,3-butanediol.

35

## 36 **1. Introduction**

37 Biofuels have been considered as an option to replace fossil fuels. However, they  
38 must be derived from feed-stocks produced with much lower life-cycle and green-  
39 house emissions than traditional fossil fuels and with little or no competition with  
40 food production [1]. In this regard, renewable biomass is the most versatile non-  
41 petroleum-based resource that is generated from various industries as waste  
42 materials [2]. Lignocellulosic materials such as cereal straw, maize cob residues,  
43 food and starch-based materials, as well as organic industry wastewater, represent  
44 a vast source of raw materials that can be easily converted into sustainable energy  
45 carriers [3]. Among many alternatives, hydrogen and ethanol could emerge as  
46 important sustainable fuel sources in the foreseeable future. Biohydrogen can be  
47 used directly in combustion engines for transportation or in fuel cells for electricity  
48 generation, its high energy density (122 kJ/g), and the fact that water is the only  
49 by-product generated, makes hydrogen an ideal alternative to fossil fuels [4].  
50 Furthermore, ethanol is the most employed liquid biofuel either as a fuel or as a  
51 gasoline enhancer; it has a high oxygen content that allows better oxidation of the  
52 gasoline hydrocarbons with the consequent reduction in the emission of CO<sub>2</sub> to the  
53 atmosphere [5]. 2,3-Butanediol is a high-value chemical with high heating value  
54 (27.20 kJ/g) which compares favorably with other liquid fuels (methanol 22.08 kJ/g,  
55 ethanol 29.06 kJ/g) [6]. Likewise, 2,3-butanediol is used as a precursor in the  
56 manufacture of a range of chemical products (*i.e.* perfumes, fumigants, moistening  
57 foods, antifreeze, and pharmaceuticals) [7, 8]. The production of hydrogen,  
58 ethanol, and 2,3-butanediol can be carried out throughout fermentative processes

59 such as dark fermentation. This method is environmentally friendly and more cost-  
60 effective compared to its chemical and thermochemical counterparts [9]. Different  
61 substrates such as corncob molasses, cheese whey and pre-treated lignocellulosic  
62 biomass have been used to produce H<sub>2</sub>, ethanol and 2,3-butanediol [10-12].  
63 Although the development of fermentation processes using economical carbon  
64 sources is an important issue for the production of these bio-commodities on a  
65 commercial scale, it is also desirable to find microorganisms with the ability to  
66 improve the production of these value-added compounds with the concomitant  
67 reduction in energy consumption. From this perspective, the study of Antarctic  
68 ecosystems and their microorganisms have received greater attention to produce  
69 hydrogen at temperatures close to room temperature [13, 14]. These  
70 microorganisms, which have the ability to grow at low temperatures (0-25°C) [15],  
71 are characterized by their high catalytic efficiencies, that make them attractive for  
72 different biotechnological areas [16]. These studies were carried out using pure  
73 simple carbon sources, while to our knowledge, there are no reports regarding  
74 biofuel production by Antarctic psychrophilic bacteria using complex substrates  
75 such as agro-industrial residues. Therefore, the aim of this study was to evaluate  
76 the dark fermentation of different complex substrates such as cheese whey (CW),  
77 wheat straw hydrolysate (WSH) and sugarcane molasses (SCM) by the Antarctic  
78 psychrophilic GA0F bacterium.

79

## 80 **2. Materials and methods**

### 81 **2.1 Bacterium and substrates**

82 Psychrophilic GA0F bacterium [EU636050] was used as fermentative organism.  
83 GA0F bacterium was previously isolated from glacier sediments from Antarctica  
84 [17] and it is closely related to *Pseudomonas antarctica* [KX186936.1] (according  
85 to NCBI). GA0F bacterium was routinely grown in solid YPG medium [13]. The  
86 agro-industrial residues CWP, SCM, and WSH were evaluated as potential carbon  
87 sources for GA0F bacterium for dark fermentation cultivations. CWP was  
88 purchased from Land O'Lakes Inc. (Arden Hills, Minnesota), and SCM was  
89 obtained from a local industry in San Luis Potosí, Mex, while WSH was obtained  
90 from CUCBA (University of Guadalajara, Jalisco, Mex). Fermentations using CWP  
91  $20 \text{ g dm}^{-3}$  contained  $13.5 \text{ g dm}^{-3}$  of total sugars. SCM were diluted from a stock  
92 solution to a final total sugar concentration of  $21 \text{ g dm}^{-3}$ . For fermentations using  
93 WSH, the concentrated liquid fraction obtained from evaporation (at  $70^\circ\text{C}$ ) of the  
94 slurred wheat straw that was pre-treated at  $121^\circ\text{C}$  for 1 h in a steam sterilizer in  
95 dilute  $\text{H}_2\text{SO}_4$  (0.75% v/v) at 4% (w/v) was used. The WSH concentrated liquid  
96 fraction contained  $20.4 \text{ g dm}^{-3}$  of total sugars (composed of glucose  $3.2 \text{ g dm}^{-3}$ ,  
97 xylose  $14.2 \text{ g dm}^{-3}$ , and arabinose  $3.0 \text{ g dm}^{-3}$ ), organic acids such as formic acid  
98  $1.0 \text{ g dm}^{-3}$ , and acetic acid  $2.2 \text{ g dm}^{-3}$ , and furfural  $0.6 \text{ g dm}^{-3}$ .

99

## 100 **2.2 Batch dark fermentation experiments**

101 For dark fermentation experiments, preinocula of GA0F bacterium were grown in  
102 liquid YPG medium and incubated at  $25^\circ\text{C}$  and 120 rpm. After overnight growth  
103 cells were harvested by centrifugation, washed and then inoculated into  $120 \text{ cm}^3$   
104 anaerobic serological bottles (Prisma, DF, Mex) containing  $110 \text{ cm}^3$  of production

105 medium containing 0.25 g dm<sup>-3</sup> yeast extract and 2.75 g dm<sup>-3</sup> Bacto-tryptone  
106 supplemented with each of the agro-industrial substrates (CW, WSH or SCM).  
107 Serological bottles were rubber stopper capped with an aluminum crimp cap to  
108 avoid gas leakage. The production medium was supplemented with 1 cm<sup>3</sup> dm<sup>-3</sup>  
109 trace elements solution [13]. The cultures were started at an optical density at 600  
110 nm wavelength (OD<sub>600nm</sub>) of 0.1. Initial pH was adjusted at 7, and incubated at  
111 25°C and 180 rpm. All the experiments were carried out in triplicate.

112

### 113 **2.3 Analytical methods**

114 The volume of produced biogas was measured by the water displacement method  
115 using an inverted burette with acidic water (pH <2). The percentage of hydrogen in  
116 the biogas was determined by gas chromatography using a thermal conductivity  
117 detector (Agilent Technologies Wilmington, DE, USA) as previously described [13].  
118 1 cm<sup>3</sup> samples were taken at different times during fermentation, then were diluted  
119 and filtered using a 0.22 µm syringe filter (Millipore, Bedford, Massachusetts,  
120 USA). End-fermentation metabolites such as succinic acid, lactic acid, formic acid,  
121 acetic acid, ethanol, and 2,3-butanediol were quantified by High-Performance  
122 Liquid Chromatography (HPLC, Infinity LC 1220, Agilent Technologies, Santa  
123 Clara CA, USA) using a Refractive Index Detector, with a column Phenomenex  
124 Rezex ROA (Phenomenex Torrance, CA, USA) at 60°C, and 0.0025 M H<sub>2</sub>SO<sub>4</sub> as  
125 mobile phase at 0.5 cm<sup>3</sup> min<sup>-1</sup>. The carbohydrates content in each agro-industrial  
126 substrate (CWP, WSH, and SCM) was analyzed by the colorimetric method for  
127 determination of sugars and related substances [18, 19]. Furfural present in WSH

128 was spectrophotometrically determined by the method established by Mexican  
129 standard regulation NMX-V-004-1972 [20].

130

## 131 **2.4 Statistical analysis**

132 The statistical analysis of the different experiments was determined by analysis of  
133 variance (ANOVA) and unpaired Student's *t*-test. Treatments with  $p < 0.05$  were  
134 considered as statistically significant. The statistical analysis was performed using  
135 Excel v16 and GraphPad Prism v5.

136

## 137 **3. Results and discussion**

### 138 **3.1 Cheese whey fermentation**

139 Cheese whey is a cheap substrate and raw material nutritionally rich used for  
140 biofuel production [21]. This by-product is the liquid remaining from cheese  
141 production and represents about 85-95% of the milk volume. Typically, this residue  
142 contains lactose (4.5-5% w/v), soluble proteins (0.6-0.8% w/v) and lipids (0.4-0.5%  
143 w/v) [22]. Cheese whey powder (CWP) is a dried and concentrated form of cheese  
144 whey, it has some obvious advantages, such as reduced volume, concentrated  
145 source of lactose (75-80%), long term stability and ease of storage and  
146 transportation [23, 24]. In this work, 20 g dm<sup>-3</sup> of CWP, which contained 13.5 g dm<sup>-3</sup>  
147 of total sugars, were used as the substrate for batch fermentations. Fig. 1 shows  
148 the hydrogen production kinetics using CWP as substrate. As it is noted, most of  
149 the lactose present in CWP was rapidly consumed within the first 48 h of



150 fermentation. After lactose was depleted from the medium, approximately at 150 h,  
151 the maximum hydrogen production attained by GA0F bacterium was  $923.2 \pm 130$   
152  $\text{cm}^3 \text{dm}^{-3}$ . The use of CWP as substrate turned out to be beneficial for the  
153 psychrophilic bacterium, which was probably due to the nutrients present in the  
154 solution, including nitrogen and minerals. The hydrogen production observed can  
155 be compared to those attained by mesophilic and thermophilic bacteria. For  
156 example, Kargi et al. [25] reported the hydrogen production by anaerobic sludge  
157 using CWP under mesophilic ( $35^\circ\text{C}$ ) and thermophilic ( $55^\circ\text{C}$ ) conditions showing  
158 that the highest hydrogen production of  $1,144 \text{ cm}^3 \text{ H}_2 \text{ dm}^{-3}$  was reached under  
159 thermophilic conditions with a maximum production rate of  $3.46 \text{ cm}^3 \text{ H}_2 \text{ dm}^{-3} \text{ h}^{-1}$ .  
160 Instead, in this study psychrophilic GA0F bacterium reached  $923.20 \pm 130 \text{ cm}^3 \text{ H}_2$   
161  $\text{dm}^{-3}$ , with a maximum production rate of  $7.60 \pm 0.4 \text{ cm}^3 \text{ H}_2 \text{ dm}^{-3} \text{ h}^{-1}$ , which  
162 represents two-fold the production rate reported for the thermophilic sludge.  
163 Furthermore, the process required  $30^\circ\text{C}$  less than the thermophilic fermentation,  
164 which denotes an economic advantage, since it is possible to carry out the process  
165 at room temperature. Several studies [25, 26] cheese whey has proved to be a  
166 suitable substrate for hydrogen production using mesophilic and thermophilic  
167 bacteria. Nevertheless, there are few reports regarding the use of cheese whey for  
168 hydrogen production by psychrophilic bacteria. Recently, Debowski et al. [27]  
169 reported the evaluation of hydrogen production by psychrophilic bacteria isolated  
170 from underground water and from demersal lake water using cheese whey as  
171 substrate. From 12 strains evaluated, *Rhanella aquatilis* (RA7) reached the highest  
172 hydrogen production of  $134 \text{ cm}^3 \text{ dm}^{-3}$ , while the hydrogen production achieved by  
173 GA0F bacterium was almost 7 times higher than the production attained by RA7.

174 These data prove the feasibility of Antarctic psychrophilic microorganisms to  
175 convert complex substrates such as CWP into hydrogen. Besides hydrogen,  
176 fermentation of CWP resulted in the production of several soluble metabolites. As  
177 shown in Fig. 2, the main metabolite produced was 2,3-butanediol ( $5.3 \pm 0.5 \text{ g dm}^{-3}$ )  
178 <sup>3</sup>) followed by ethanol ( $3.0 \pm 0.04 \text{ g dm}^{-3}$ ), succinic acid ( $0.5 \pm 0.08 \text{ g dm}^{-3}$ ), and  
179 acetic acid ( $0.28 \pm 0.06$ ). This metabolite profile is typical of the mixed acid  
180 fermentation by sugar fermenting bacteria belonging to genus *Enterobacter*,  
181 *Klebsiella*, *Bacillus*, *Serratia*, and others. [28]. Guo et al. [23] reported the 2,3-  
182 butanediol production from CWP by *Klebsiella pneumoniae* CICC 10781 reaching  
183 a yield of  $0.42 \text{ g g}^{-1}$ , likewise, another study by Lee and Maddox [29] showed a  
184 high 2,3-butanediol yield of  $0.46 \text{ g g}^{-1}$  using rennet whey permeate as substrate.  
185 Meanwhile, in this study, the 2,3-butanediol yield of  $0.42 \text{ g g}^{-1}$  lactose, which  
186 represents 78% of the maximum theoretical 2,3-butanediol yield of  $0.538 \text{ g g}^{-1}$   
187 carbohydrate.

188

### 189 **3.2 Wheat straw hydrolysate fermentation**

190 Wheat straw is an abundant agro-industrial residue with low commercial value.  
191 Like any other biomass of lignocellulosic composition, it is composed by a complex  
192 mixture of cellulose (40-50%), hemicellulose (25-35%) and lignin (15-20%),  
193 therefore, this biomass requires to be hydrolyzed to expose the carbohydrates and  
194 make them accessible for the microorganisms [30]. After pretreatment, a broth rich  
195 in glucose, xylose, and arabinose is produced; in addition, other compounds such  
196 as furfural, phenolic compounds, and acetic acid are formed [31]. In this work, the

197 composition of WSH was  $20.4 \text{ g dm}^{-3}$  total sugars (which included  $3.2 \text{ g dm}^{-3}$   
198 glucose,  $14.2 \text{ g dm}^{-3}$  xylose,  $3.0 \text{ g dm}^{-3}$  arabinose),  $1.0 \text{ g dm}^{-3}$  formic acid,  $2.2 \text{ g}$   
199  $\text{dm}^{-3}$  acetic acid and  $0.6 \text{ g dm}^{-3}$  furfural. Fig. 3 depicts the hydrogen production  
200 kinetics by the GA0F bacterium using WSH as substrate. As it can be seen,  
201 hydrogen production started at 24 h, followed by a lag phase from 100 to 192 h.  
202 After that, hydrogen production restarted and continued until 336 h. When bacterial  
203 cells are exposed to multiple sugars, they do not metabolize all sugars  
204 simultaneously, but rather a sequential utilization of carbon sources is carried out.  
205 This phenomenon is characterized by two growth phases often separated with lag  
206 periods. Fig. 3 shows that total sugar concentration decreased by almost half of the  
207 initial concentration at the first 48 h of fermentation. Afterward, the total sugar  
208 concentration was maintained at the same concentration in agreement with the  
209 diauxic shift in hydrogen production, subsequently, another portion of the carbon  
210 source was consumed. The maximum hydrogen production and hydrogen  
211 production rate reached were  $744.8 \pm 36 \text{ cm}^3 \text{ H}_2 \text{ dm}^{-3}$  and  $5.4 \pm 0.5 \text{ cm}^3 \text{ H}_2 \text{ dm}^{-3} \text{ h}^{-1}$ ,  
212 respectively (Table 1). This hydrogen production was low compared to other  
213 studies reported in the literature (Table 2). For instance, Sagnak et al. [32] reported  
214 the production of  $2,785 \text{ cm}^3 \text{ H}_2 \text{ dm}^{-3}$  by mesophilic anaerobic sludge ( $37^\circ\text{C}$ ) using  
215 hydrolyzed waste ground wheat containing  $27.5 \text{ g dm}^{-3}$  total sugar. In the same  
216 way, Khamtib et al. [33] reported the production of  $1,947 \text{ cm}^3 \text{ H}_2 \text{ dm}^{-3}$  by hot spring  
217 enriched culture from oil palm trunk hydrolysate at  $55^\circ\text{C}$  using an initial substrate  
218 concentration of  $22.07 \text{ g dm}^{-3}$ , while Cakir et al. [34] at the same temperature using  
219 heat-treated anaerobic sludge produced  $3,008 \text{ cm}^3 \text{ H}_2 \text{ dm}^{-3}$  from acid-hydrolyzed  
220 ground wheat starch with an initial total sugar concentration of  $18.5 \text{ g dm}^{-3}$ . One of

221 the factors that could have affected hydrogen production is the adverse effect of  
222 inhibitory compounds present in WSH. Van Ginkel and Logan [35] reported the  
223 addition of 25 mM of acetic acid to the fermentation resulted in a decrease in  
224 hydrogen yield by 13%. During acid hydrolysis, acetic acid is released from  
225 acetylxylan from hemicellulose [36]. The unfavorable effect of acetic acid is  
226 attributed to its diffusion into the cytosol where the dissociation of the acid occurs,  
227 decreasing the cytosolic pH [37]. Likewise, furfural produced from pentoses inhibits  
228 dark fermentation by decreasing the enzyme activities, inhibiting protein and RNA  
229 synthesis and also breaking down DNA [38]. An initial concentration of  $2.2 \text{ g dm}^{-3}$   
230 ( $36.6 \text{ mM}$ ) acetic acid and  $0.6 \text{ g dm}^{-3}$  furfural could have had a negative effect on  
231 dark fermentation by psychrophilic GA0F bacterium. Cao et al. [39], demonstrated  
232 that a concentration of  $1 \text{ g dm}^{-3}$  furfural and hydroxymethylfurfural (HMF) exerted a  
233 large negative influence on growth and hydrogen production. While  
234 Panagiotopoulos et al. [40] observed inhibition of the fermentation of mild-acid  
235 pretreated corn stalks by furfural concentrations in a range of  $0.08\text{-}0.17 \text{ g dm}^{-3}$ .  
236 Likewise, Bellido et al. [41] described a complete inhibition of ethanol fermentation  
237 by using WSH due to the presence of  $1.5 \text{ g dm}^{-3}$  acetic acid,  $0.15 \text{ g dm}^{-3}$  furfural  
238 and  $0.05 \text{ g dm}^{-3}$  HMF. As stated by Sivagurunathan et al. [42] the threshold  
239 inhibition concentration of the by-products released during the pretreatment of  
240 lignocellulosic biomass is specific to the type of microorganism applied as  
241 inoculum. To our knowledge, there are no previous reports regarding the use of  
242 psychrophilic bacteria using lignocellulosic hydrolysates for biofuel production,  
243 therefore more research is needed to characterize the psychrophilic bacteria  
244 tolerance to this kind of fermentation inhibitors. The application of several

245 mesophilic and thermophilic microorganisms using different hydrolysates of  
246 lignocellulosic materials such as wood [43], oil palm frond [44], wheat straw [11],  
247 corn stover [45], sugarcane bagasse [46], has been widely studied for 2,3-  
248 butanediol or ethanol production. Perego et al. [47] reported a 2,3-butanediol  
249 production of  $8.8 \text{ g dm}^{-3}$  using starch hydrolysate, likewise, Hazeena et al. [48]  
250 reached  $7.2 \text{ g dm}^{-3}$  using oil palm frond hydrolysate. Another study by Yu et al. [43]  
251 shows the production of  $1.12 \text{ g dm}^{-3}$  ethanol and  $3.37 \text{ g dm}^{-3}$  2,3-butanediol at  
252  $30^\circ\text{C}$  by *Klebsiella pneumoniae* from steam-exploded aspen presoaked in acid.  
253 While in this study, GA0F bacterium attained a 2,3-butanediol and ethanol  
254 production of  $3.7 \pm 0.3 \text{ g dm}^{-3}$  and  $3.1 \pm 0.07 \text{ g dm}^{-3}$ , respectively (Fig. 2). The  
255 yields of 2,3-butanediol and ethanol reported in the literature are in a range of 0.2  
256 to  $0.5 \text{ g g}^{-1}$  carbohydrate consumed. In this study, ethanol ( $0.19 \pm 0.01 \text{ g g}^{-1}$ ) and  
257 2,3-butanediol ( $0.23 \pm 0.05 \text{ g g}^{-1}$ ) yields using WSH were within the range  
258 mentioned above, although low with respect to the theoretical yield of  $0.5 \text{ g g}^{-1}$ .  
259 This issue could be further improved as suggested by Palmqvist and Hahn-  
260 Hagerdal [37] through an optimization of the pretreatment and hydrolysis  
261 conditions of wheat straw and by detoxification methods for the removal of  
262 inhibitors prior to fermentation, as well as by acclimatization of the strains to  
263 hydrolysates through serial sub-culturing [43].

264

### 265 **3.3 Sugarcane molasses**

266 Sugarcane molasses are an agro-industrial by-product of the sugar manufacturing  
267 process, which contain sucrose as the most abundant sugar and small quantities of

268 glucose, fructose and raffinose [49]. SCM are also rich in nutrients required by  
269 most microorganisms (metals, vitamins and nitrogen compounds) [50]. This by-  
270 product represents a cheap raw material, readily available, and accessible for  
271 conversion with limited pretreatments as compared to starchy or lignocellulosic  
272 materials, since all sugars are present in an easily fermentable form [51]. In this  
273 work, the use of diluted SCM (21 g dm<sup>-3</sup> total sugars) led to a hydrogen production  
274 of 979.3 ± 74 cm<sup>3</sup> dm<sup>-3</sup> and a production rate of 8.5 ± 0.8 cm<sup>3</sup> dm<sup>-3</sup> h<sup>-1</sup> (Table 1).  
275 Similar hydrogen production parameters are found in the literature. For instance,  
276 Kumar et al. [52] reported 1,800 cm<sup>3</sup> H<sub>2</sub> dm<sup>-3</sup> by *Enterobacter aerogenes* at 30°C  
277 using 40 g dm<sup>-3</sup> cane molasses. da Silva et al. [53] evaluated the use SCM  
278 combined with leachate, which originates from the disposal of plastics, batteries  
279 and mercury lamps, for hydrogen production under mesophilic conditions (35°C).  
280 Their results showed that hydrogen production was improved from 663 cm<sup>3</sup> H<sub>2</sub> dm<sup>-3</sup>  
281 <sup>3</sup> using SCM plus a nutrient solution, to 1,770 cm<sup>3</sup> H<sub>2</sub> dm<sup>-3</sup> upon addition of the  
282 leachate to SCM. In our study, psychrophilic GA0F bacterium reached 979.3 ± 74  
283 cm<sup>3</sup> H<sub>2</sub> dm<sup>-3</sup> using SCM only with the addition of a nutrient solution (see section  
284 2.2), similar to the one used in the aforementioned study, this represents an  
285 advantage since GA0F bacterium required 10°C less to carry out the fermentation.  
286 Fig. 4 illustrates hydrogen production kinetics using SCM as substrate. Similarly,  
287 as observed in fermentations using WSH, a diauxic behavior was present on  
288 hydrogen evolution from soluble sugars in SCM. Hydrogen production started at 24  
289 h and continued until 96 h, after that a lag phase of 100 h was observed.  
290 Subsequently, the hydrogen production restarted until 408 h. The analysis of  
291 soluble metabolites showed that hydrogen production was accompanied principally

292 by the production of solvents, and to a low extent by volatile fatty acids such as  
293 acetic acid, succinic acid and lactic acid (Fig. 2). 2,3-butanediol production attained  
294 was  $4.4 \pm 0.4 \text{ g dm}^{-3}$ , whereas the ethanol production was  $3.7 \pm 0.4 \text{ g dm}^{-3}$ .  
295 Considering the substrate consumption, the yield achieved for both alcohols was  
296  $0.24 \pm 0.02 \text{ g g}^{-1}$  and  $0.20 \pm 0.02 \text{ g g}^{-1}$ , respectively (Table 1). Perego et al. [47]  
297 reached a similar 2,3-butanediol yield from raw molasses ( $0.20 \text{ g g}^{-1}$ ) and  
298 decolored molasses ( $0.26 \text{ g g}^{-1}$ ) using *Enterobacter aerogenes* at 39°C. Dai et al.  
299 [54] reported  $0.39 \text{ g g}^{-1}$  by *Enterobacter cloacae* (GMCC 6053) at 37°C. Likewise,  
300 Afschar et al. [55], achieved  $0.42 \text{ g g}^{-1}$  using *Klebsiella oxytoca*. In addition,  
301 Cazetta et al. [56] reported an ethanol yield of  $0.33 \text{ g g}^{-1}$ , using *Zymomonas*  
302 *mobilis*, whereas Razmovski et al. [57] attained  $0.49 \text{ g g}^{-1}$  using *Saccharomyces*  
303 *cerevisiae*. These studies successfully achieved a high 2,3-butanediol or ethanol  
304 yield using SCM. In our study, the low ethanol and 2,3-butanediol production are  
305 compensated by the fact that hydrogen, ethanol, and 2,3-butanediol are produced  
306 simultaneously under room temperature conditions.

307

### 308 **3.4 Comparison of hydrogen, ethanol and 2,3-butanediol production from** 309 **CWP, HWS, and CSM by the GA0F bacterium**

310 In this study, three different substrates CWP, WSH, and SCM were compared to  
311 determine the most suitable carbon source for the production of biofuels by GA0F  
312 bacterium. Hydrogen, ethanol, and 2,3-butanediol were produced in all cases;  
313 nevertheless, hydrogen yield ( $73.5 \pm 10 \text{ cm}^3 \text{ g}^{-1}$ ) from CWP was significantly ( $p <$   
314  $0.05$ ) higher compared to the yield achieved using the other two substrates (Table

315 1). This could be attributed to the fact that CWP is composed of a single carbon  
316 source plus nutrients like vitamins and proteins, which makes it easily and rapidly  
317 metabolized; also, CWP solution was probably nutritionally richer than the other  
318 substrates resulting in higher hydrogen yields. Moreover, this substrate is free from  
319 inhibitory compounds unlike WSH, which clearly affected the fermentation of  
320 hexoses and pentoses available in the medium. In the same way, a significantly ( $p$   
321  $< 0.05$ ) higher 2,3-butanediol yield was obtained by the use of CWP, where the  
322 GA0F bacterium reached  $0.42 \pm 0.04 \text{ g g}^{-1}$ , which corresponds to 78% of the  
323 theoretical yield. 2,3-butanediol is an important intermediate in diverse industrial  
324 areas such as printing, cosmetics, food processing, fumigants, antifreeze, etc. [58],  
325 also, 2,3-butanediol is a potentially valuable fuel additive with a heating value of  
326  $27.20 \text{ kJ g}^{-1}$  which compares favorably with other liquid fuels (methanol  $22.08 \text{ kJ g}^{-1}$   
327 and ethanol  $29.06 \text{ kJ g}^{-1}$ ) [6]. Bacteria belonging to *Enterobacter*, *Klebsiella*,  
328 *Bacillus* and *Serratia* genus can produce this solvent through fermentation.  
329 Through the synthesis of this diol, bacterial cells regulate intracellular NADH/NAD<sup>+</sup>  
330 and also prevent the medium acidification by changing the metabolism from acid  
331 production to the formation of neutral compounds [28]. The production of 2,3-  
332 butanediol by mesophilic and thermophilic bacteria is well documented; on the  
333 contrary, except by an earlier study of our group [13], no previous studies  
334 regarding to the production of 2,3-butanediol by cold-loving bacteria have been  
335 published so far, therefore, more studies are needed to understand the  
336 fermentative aspects of psychrophilic bacteria. As mentioned above, 2,3-butanediol  
337 is used as an anti-freeze in the industry due to its chemical properties; this fact  
338 may provide clues as to why psychrophilic bacteria synthesize 2,3-butanediol apart



339 from the redox potential regulation. As described by Hubálek [59], 2,3-butanediol  
340 can act as a cryoprotectant in harsh environments, preventing the formation of  
341 large ice crystals within the cell and also reducing salt toxicity and excessive  
342 dehydration. On the other hand, ethanol yields achieved by GA0F bacterium  
343 ranged from 0.19-0.24 g g<sup>-1</sup> where the highest value corresponds to CWP  
344 fermentation and the lowest to the WSH fermentation (Table 1). However,  
345 statistical analysis showed that there are not significant differences between the  
346 ethanol yields achieved. The fact that the psychrophilic GA0F bacterium used in  
347 this study preferentially produced solvents and hydrogen instead of acids  
348 represents a competitive advantage over other processes since it could be  
349 possible to establish an alcohol-rich fermentation in which the end products are not  
350 toxic, as happens in ethanol or acetone-butanol fermentations.

351

#### 352 **4. Conclusions**

353 In this work, the simultaneous production of hydrogen, ethanol, and 2,3-butanediol  
354 from different cheap substrates such as cheese whey powder, wheat straw  
355 hydrolysate and sugar cane molasses by the psychrophilic GA0F bacterium is  
356 demonstrated. The highest yields of hydrogen ( $73.5 \pm 10 \text{ cm}^3 \text{ H}_2 \text{ g}^{-1}$ ), ethanol ( $0.24$   
357  $\pm 0.03 \text{ g g}^{-1}$ ) and 2,3-butanediol ( $0.42 \pm 0.04 \text{ g g}^{-1}$ ) are obtained using cheese whey  
358 powder, which is an economical, concentrated source of lactose. This study also  
359 reveals the susceptibility of the GA0F bacterium to the inhibitory compounds  
360 present in wheat straw hydrolysate, which result in the lowest production of the  
361 three biofuels evaluated. Since fermentations carried out in this study resulted in a

362 rich solvent production with concomitant hydrogen production, the use of the GA0F  
363 bacterium could be considered for a further application at industrial scale under  
364 conditions of room temperature.

365

## 366 **5. Acknowledgments**

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370

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550 **Table 1.** Hydrogen, ethanol and 2,3-butanediol production parameters obtained by  
551 the psychrophilic GA0F bacterium using CWP, WSH and SCM.

<b>Substrate</b>	<b>H<sub>2</sub> (cm<sup>3</sup> dm<sup>-3</sup>)</b>	<b>Y<sub>H<sub>2</sub></sub> (cm<sup>3</sup> g<sup>-1</sup>)</b>	<b>EtOH (g dm<sup>-3</sup>)</b>	<b>Y<sub>EtOH</sub> (g g<sup>-1</sup>)</b>	<b>BDO (g dm<sup>-3</sup>)</b>	<b>Y<sub>BDO</sub> (g g<sup>-1</sup>)</b>
<b>CWP</b>	923.2 ± 130	73.5 ± 10	3.0 ± 0.04	0.24 ± 0.03	5.3 ± 0.5	0.42 ± 0.04
<b>HWS</b>	744.8 ± 36	43.6 ± 2	3.1 ± 0.1	0.19 ± 0.01	3.7 ± 0.3	0.23 ± 0.05
<b>SCM</b>	979.3 ± 74	52.4 ± 4	3.7 ± 0.4	0.20 ± 0.02	4.4 ± 0.4	0.24 ± 0.02

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553 CWP: Cheese whey powder, WSH: Wheat straw hydrolysate, SCM: Sugarcane  
554 molasses, Y<sub>H<sub>2</sub></sub>: Hydrogen yield, EtOH: Ethanol, Y<sub>EtOH</sub>: Ethanol yield, BDO: 2,3-  
555 butanediol, Y<sub>BDO</sub>: 2,3-butanediol yield.

556

557 **Table 2.** Comparison of production and yield of hydrogen, ethanol, and 2,3-  
 558 butanediol reported by different microorganisms using different substrates.

Substrate	Microorganism	T (°C)	H <sub>2</sub> (cm <sup>3</sup> dm <sup>-3</sup> )	Y <sub>H<sub>2</sub></sub> (cm <sup>3</sup> g <sup>-1</sup> )	EtOH (g dm <sup>-3</sup> )	Y <sub>EtOH</sub> (g g <sup>-1</sup> )	BDO (g dm <sup>-3</sup> )	Y <sub>BDO</sub> (g g <sup>-1</sup> )	Reference
CWP	GA0F	25	923.2	73.5	3.0	0.24	5.3	0.42	This study
	<i>Rhanella aquatilis</i> (RA7)	20	134*	NR	NR	NR	NR	NR	[27]
	Anaerobic sludge	55	1144	1.03 <sup>a</sup>	NR	NR	NR	NR	[25]
	<i>Klebsiella pneumoniae</i> NCIB 8017	30	NR	NR	NR	NR	7.5	0.46	[29]
WSH	GA0F	25	744.8	43.6	3.1	0.19	3.7	0.23	This study
	Hot spring enriched cultured	55	1947	0.71	0.24	0.01	NR	NR	[33]
	<i>Klebsiella pneumoniae</i>	30	NR	NR	1.12	0.09	3.37	0.4	[43]
	<i>Enterobacter aerogenes</i>	39	NR	NR	NR	NR	8.8	0.88 <sup>a</sup>	[47]
SCM	GA0F	25	979.3	52.4	3.7	0.20	4.4	0.24	This study
	Anaerobic sludge	35	1770	1.32 <sup>b</sup>	NR	NR	NR	NR	[53]
	<i>Enterobacter aerogenes</i>	39	NR	NR	NR	NR	5.3	0.86 <sup>a</sup>	[47]
	<i>Klebsiella</i> sp.	37	NR	0.67 <sup>a</sup>	NR	0.59 <sup>a</sup>	NR	0.59 <sup>a</sup>	[12]

559 CWP: Cheese whey powder, WSH: Wheat straw hydrolysate, SCM: Sugarcane molasses,  
 560 NR: Not reported, Y<sub>H<sub>2</sub></sub>: Hydrogen yield, EtOH: Ethanol, Y<sub>EtOH</sub>: Ethanol yield, BDO: 2,3-  
 561 butanediol, Y<sub>BDO</sub>: 2,3-butanediol yield, <sup>a</sup>mol mol substrate<sup>-1</sup>, <sup>b</sup>H<sub>2</sub>\_glu eq<sup>-1</sup>  
 562 (Glucose\_equivalent: mmol of sugar as glucose).

563 **Figure captions**

564 **Fig. 1** Hydrogen production profiles of batch fermentations by the GA0F bacterium  
565 using CWP as substrate.

566 **Fig. 2** Production of soluble metabolites at the end of the fermentation of CWP,  
567 WSH and SCM by the psychrophilic GA0F bacterium.

568 **Fig. 3** Hydrogen production profiles of batch fermentations by the GA0F bacterium  
569 using WSH as substrate.

570 **Fig. 4** Hydrogen production profiles of batch fermentations by the GA0F bacterium  
571 using SCM.

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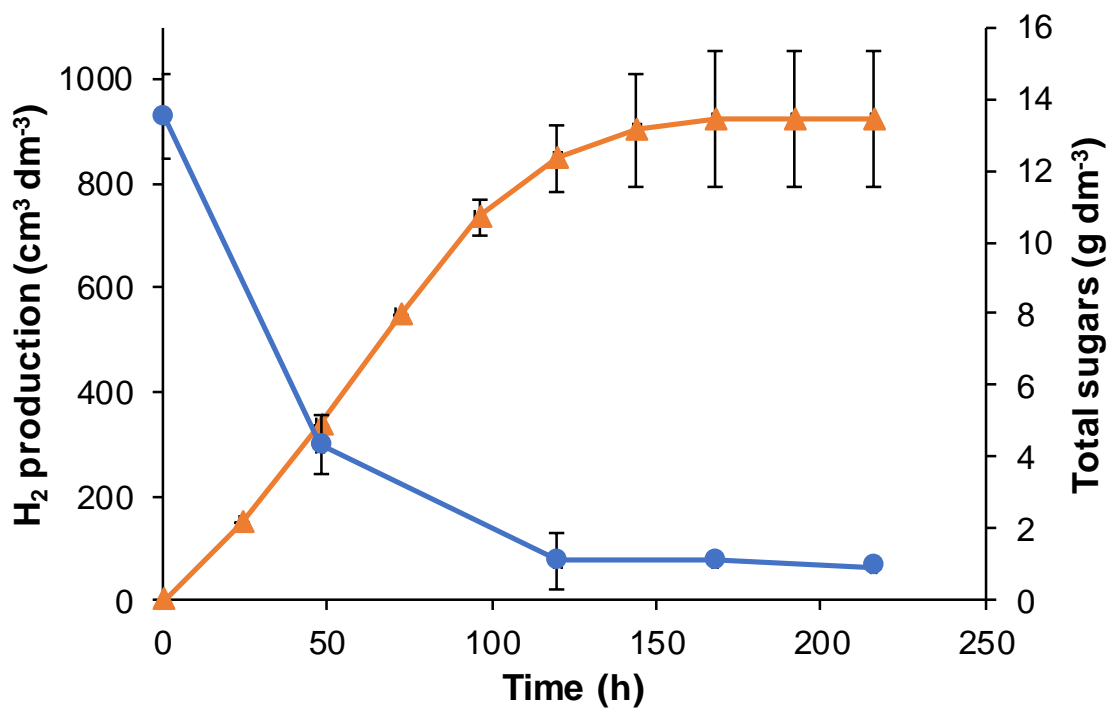
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**Fig. 1**

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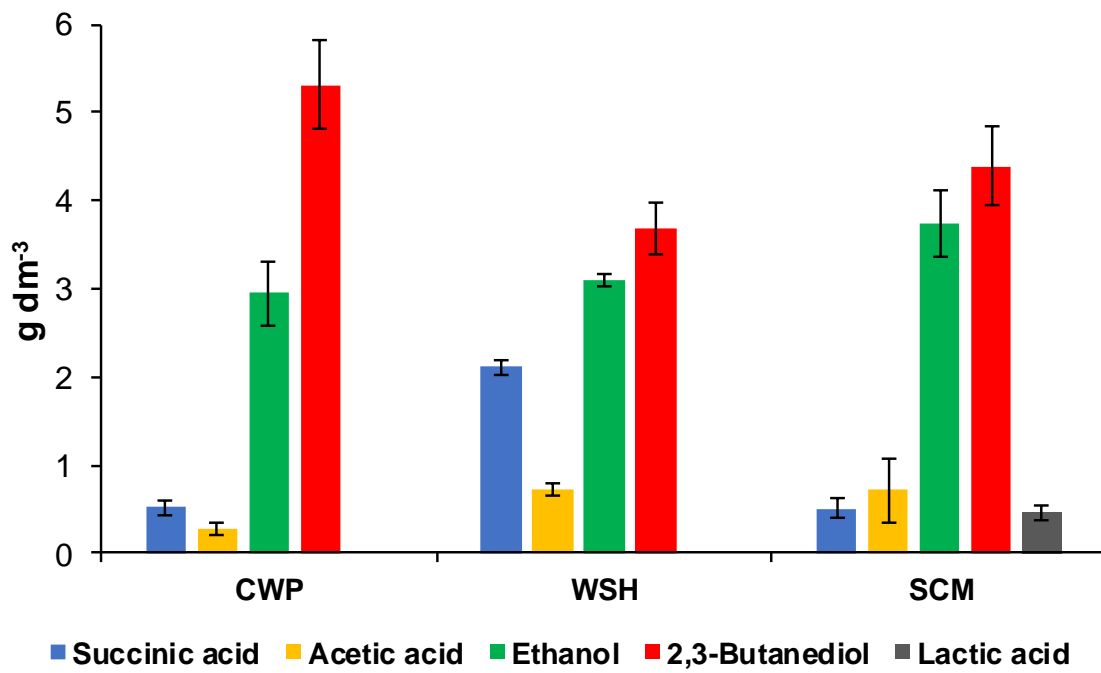
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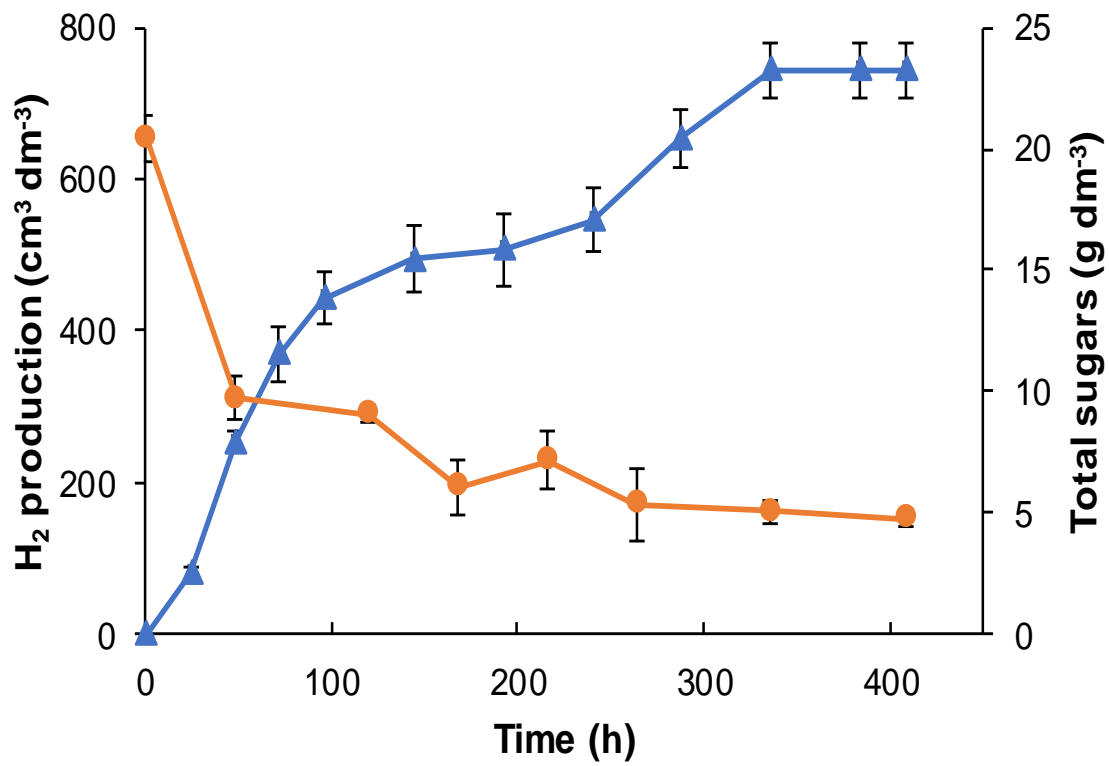
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**Fig. 2**

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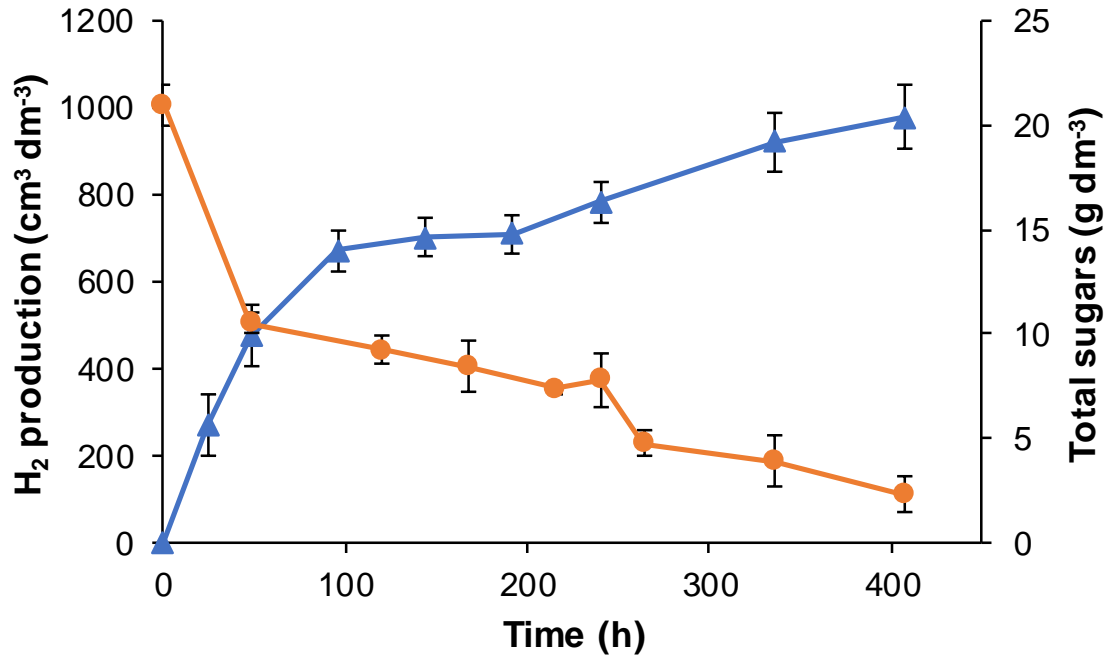
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**Fig. 3**

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**Fig. 4**

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